

## WELDER CERTIFICATION TEST REPORT

To be completed by the Structural Fabrication Unit.  
Naming Convention: 5620 Last First Position Process Expiration Date

WELDER NAME		ADDRESS		<b>AWS D1.1</b>	
WELDER ID NUMBER		CITY			
WELDER E-MAIL ADDRESS		STATE	ZIP CODE		
				EXPIRATION DATE	
WELDING PROCESS		SMAW		ATMOSPHERIC TEMP (°F)	
WELDING POSITION(S)		PREHEAT TEMP (°F)			
MATERIAL TYPE		CURRENT/POLARITY			
BASE METAL (ASTM/GR)		AMPERAGE (A) OR WIRE FEED SPEED (IPM)			
MATERIAL THICKNESS (in)		VOLTAGE			
FILLER METAL SPECIFICATION		TRAVEL SPEED (IPM)			
FILLER METAL CLASSIFICATION		FILLET SIZE (in)			
ELECTRODE DIAMETER		INTERPASS TEMP (°F)			
MACHINE NAME		NUMBER OF PASSES			
CLEANING METHOD					
POSITION	SPECIMEN NUMBER	BEND TEST	RESULTS	REMARKS	
OBSERVER				TEST SPECIFICATION	
				AWS D1.1	
TESTING AGENCY				FINAL TEST RESULTS	
TESTING DATE				EXPIRATION DATE	
WITNESSING REMARKS				SIGNED	
TESTING REMARKS					
				AWS-CWI	

cc: Structural Fabrication Unit ([MDOT-StructuralFabrication@Michigan.gov](mailto:MDOT-StructuralFabrication@Michigan.gov)). Welding personnel must adhere to all responsibilities stated in the MDOT Welder Qualification Program document.