



NOTES:

- 1) Use leg I or II - see glossary of terms
- 2) In order to attain "Rating D":
  - A) With instruments with gain control, use the formula:  $a - b - c = d$ .
  - B) With instruments with attenuation control, use the formula:  $b - a - c = d$ .
  - C) A + OR - sign must accompany the "D" figure unless "D" is equal to zero.
- 3) Distance from X is used in describing the location of weld discontinuity in a direction perpendicular to the weld reference line. Unless this figure is zero, A + OR - sign must accompany it.
- 4) Distance from Y is used in describing the location of weld discontinuity in a direction parallel to the weld reference line. This figure is attained by measuring the distance from the "Y" end of the weld to the beginning of said discontinuity.
- 5) Make separate report following repairs. (Suffix Report No. with R1, R2, etc.)