

OFFICE MEMORANDUM

- **DATE:** January 27, 2025
- **TO**: Standard Plan Book Holders
- FROM: Kristin Schuster, P.E.
- SUBJECT: Standard Plans R-28-K, R-29-J, R-88-E, R-110-B, R-112-J, & 127-H

The Michigan Department of Transportation has revised the subject standards as follows:

- Standard Plan R-28-K Revised the maximum sidewalk cross slope from 2% to 2.1% and the term "practicable" to "feasible" to match the final ruling of the Public Right of Way Accessibility Guidelines (PROWAG).
- Standard Plan R-29-J Revised the maximum sidewalk cross slope from 2% to 2.1% to match the Public Right of Way Accessibility Guidelines (PROWAG) final ruling.
- Standard Plan R-88-E Eliminated the "C" dimension (to match the 2020 Standard Specifications for Construction) as this length of culvert is no longer paid for in the cost of the steel end section.
- Standard PlanExtended the width of the aggregate base 12" beyond the edgeR-110-Bof the shoulder pavement for new construction or
reconstruction (sheet 2).
- Standard Plan R-112-J For non-freeway shoulders, eliminated the use of standard corrugations in favor of sinusoidal corrugations (mumble strips. On sheet four, added back the non-freeway shoulder corrugation layout detail. Clarified a note on the note sheet regarding the placement of corrugations in ramps areas. Revised the offset from a shoulder or centerline corrugation to the outside rail of railroad tracks from 25' to 50'. Eliminated centerline corrugation gaps at commercial drives.
- Standard Plan R-127-H Revised the location of the beginning of red-backed delineators, along the outside shoulders of weave/merge lanes to the location of the red-backed delineators on the median side of the roadway, or to the prior ramps 2' gore point, whichever requires fewer delineators. Also, added median side (yellow) delineators across from, and matching the outside shoulder (white) delineators on freeways and divided highways where the posted speed is at least 55 mph.

Standard Plan Book Holders Page 2 January 27, 2025

Special Instructions:

For those choosing to maintain a loose-leaf hard copy of the Standard Plans, the following assembly instructions are provided. In addition to removing and replacing the appropriate standard plans with the enclosed revisions, remove standard plans R-44-F, R-50-G, R-54-I, R-55-G, R-97-C, B-21-J, B-25-K, B-26-F, B-27-A, B-102-C, B-103-E (a special detail has superseded these plans) and B-39-C (obsolete plan).

Note that in some cases it may be necessary to retain the outdated plans until all projects using the superseded plans have been completed.

Questions regarding revisions to the road details can be directed to <u>MDOT-Road-Design-Standards@michigan.gov</u>.

Questions regarding revisions to the bridge details can be directed to <u>MDOT-Bridge-Design-Standards@miching.gov</u>.

Sincerely,

E-SIGNED by KRISTIN SCHUSTER on 2025-01-28 15:20:23 EST

Kristin Schuster, P.E. Engineer of Design

Enclosures

cc: V. Zokvic W. Pikka C. Cavalieri

BOD:DD:QA:WKP:







STANDARD PLAN NUMBER	NUMBER OF SHEETS	TITLE	F.H.W.A. APPROVAL DATE OR * SPECIAL DETAIL
R-1-G	9	DRAINAGE STRUCTURES	5-18-2020
R-2-D	4	MANHOLE BASE TYPE 1	9-14-2001
R-3-B	2	PRECAST MANHOLE TEES	12-21-2001
R-4-E	4	MANHOLE BASE TYPE 2	4-7-2022
R-7-F	2	COVER B	9-30-2014
R-8-D	3	COVER C	9-30-2014
R-8X-D	3	COVER CX	9-30-2014
R-9-D	2	COVER D	9-30-2014
R-9X-E	2	COVER DX	9-30-2014
R-10-D	1	COVER E	9-30-2014
R-11-E	1	MONUMENT BOXES	9-30-2014
R-12-E	1	COVER G	9-30-2014
R-14-D	2	COVER J	9-30-2014
R-15-G	3	COVER K	4-7-2022
R-18-F	2	COVER Q	9-30-2014
R-20-D	2	COVER R	9-30-2014
R-20X-E	2	COVER RX	4-7-2022
R-22-F	4	COVER V	5-18-2020
R-23-E	3	COVER W	5-18-2020
R-24-F	3	COVER VG	5-18-2020
R-27-F	1	BRIDGE APPROACH CURB & GUTTER (USING EXISTING CATCH BASIN)	4-7-2022
R-28-K	7	CURB RAMP AND DETECTABLE WARNING DETAILS	12-18-2024
R-29-J	4	DRIVEWAY OPENINGS & APPROACHES, AND CONCRETE SIDEWALK	12-18-2024
R-30-G	2	CONCRETE CURB AND CONCRETE CURB & GUTTER	9-30-2014
R-31-F	2	INTEGRAL CURB AND INTEGRAL CURB & GUTTER	1-25-2013







STANDARD PLAN NUMBER	NUMBER OF SHEETS	TITLE	F.H.W.A. APPROVAL DATE OR * SPECIAL DETAIL
* R-32-F		APPROACH CURB & GUTTER DOWNSPOUTS (FOR BRIDGE BARRIER ON RURAL HIGHWAYS)	Special Detail
R-33-G	2	CONCRETE VALLEY GUTTER AND URBAN FREEWAY CURB	4-7-2022
R-35-E	2	CONCRETE SHOULDER GUTTER AND SPILLWAY	5-18-2020
R-37-B	2	ISOLATION JOINT DETAILS	9-10-2010
R-38-C	2	CONCRETE DIVIDER	1-25-2013
R-39-K	5	TRANSVERSE PAVEMENT JOINTS (PLAIN CONCRETE PAVEMENT)	2-21-2018
R-40-I	4	LOAD TRANSFER ASSEMBLIES FOR TRANSVERSE JOINTS	4-7-2022
R-41-H	2	LONGITUDINAL PAVEMENT JOINTS	9-30-2014
R-42-F	6	TYPICAL JOINT LAYOUTS FOR CONCRETE PAVEMENT	1-25-2013
* R-43-J		LOCATION OF TRANSVERSE JOINTS IN PLAIN CONCRETE PAVEMENT	Special Detail
* R-44-G		CONCRETE PAVEMENT REPAIR	Special Detail
* R-45-K		PAVEMENT REINFORCEMENT FOR BRIDGE APPROACH	Special Detail
R-46-D	2	PAVED AND COBBLE DITCHES, & DRAINAGE TREATMENT DETAILS	9-10-2010
R-49-G	9	CONCRETE BARRIER	3-29-2018
* R-50-H		LIGHT STANDARD FOUNDATION (CONCRETE BARRIER, DOUBLE FACE)	Special Detail
* R-53-A		TEMPORARY CONCRETE BARRIER LIMITED DEFLECTION	Special Detail
* R-54-J		CONCRETE BARRIER, SINGLE FACE	Special Detail
* R-55-H		FILLER WALLS AT BRIDGE PIER COLUMNS	Special Detail
* R-56-F		GUARDRAIL MEDIAN OBJECT PROTECTION	Special Detail
R-59-E	6	GUARDRAIL AT BRIDGES AND EMBANKMENTS	11-14-2003













STANDARD PLAN NUMBER	NUMBER OF SHEETS	TITLE	F.H.W.A. APPROVAL DATE OR * SPECIAL DETAIL
* R-100-I		SEEDING AND TREE PLANTING	Special Detail
R-101-B	3	WOVEN WIRE FENCE	9-14-2001
R-102-C	1	INSTALLATION OF WOVEN WIRE FENCE (AT STRUCTURES)	4-7-2022
R-103-C	7	TREATMENT OF PEAT MARSHES	10-21-2008
R-105-D	6	GRADING CROSS-SECTIONS	11-14-2003
R-107-H	7	SUPERELEVATION AND PAVEMENT CROWNS	9-10-2010
R-110-B	3	PAVEMENT SAFETY EDGE	12-18-2024
R-112-J	10	SHOULDER AND CENTER LINE CORRUGATIONS	12-18-2024
R-113-C	2	TEMPORARY CROSSOVERS FOR DIVIDED ROADWAYS	10-27-2004
R-121-B	4	TRACK CROSSINGS	9-14-2001
R-122-C	2	RAILROAD CROSSING SIGNALS	9-16-2009
* R-126-I		PLACEMENT OF TEMPORARY CONCRETE BARRIER AND TEMPORARY STEEL BARRIER	Special Detail
R-127-H	8	DELINEATOR INSTALLATIONS	12-18-2024
* R-130-A		LIGHT STANDARD DETAILS	Special Detail

* SPECIAL DETAILS WILL BE INCLUDED IN THE CONSTRUCTION PLANS

Notes: Former Standard Plans IV-87, IV-89, IV-90, and IV-91 Series, used for building cast in place concrete head walls for elliptical and circular pipe culverts, are now being replaced with plans that detail each specific size. The Bureau of Bridges & Structures, Structure Design Section, Special Structures Unit will provide special details for inclusion in construction plans for MDOT jobs. To ensure prompt delivery, requests **must be made in advance**. Contact: <u>MDOT-TriezenbergSquad@Michigan.gov</u>.

Former Standard Plans IV-93 and IV-94 series have been replaced with precast concrete box and three-sided culverts as per the 2020 Standard Specifications for Construction



Index to Bridge Standard Plans





















DETECTABLE WARNING DETAILS

NOTES:

APPLY DETAILS SPECIFIED ON THIS PLAN TO ALL CONSTRUCTION, RECONSTRUCTION, OR ALTERATION OF STREETS, CURBS, OR SIDEWALKS IN THE PUBLIC RIGHT OF WAY.

LOCATE CURB RAMPS AS SPECIFIED ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

PROVIDE RAMPS AT ALL CORNERS OF AN INTERSECTION WHERE THERE IS EXISTING OR PROPOSED SIDEWALK AND CURB. PROVIDE RAMPS AT MARKED AND/OR SIGNALIZED MID-BLOCK CROSSINGS.

PROVIDE SURFACE TEXTURE TO THE RAMP BY COARSE BROOMING, TRANSVERSE TO THE RUNNING SLOPE.

RAMP THE SIDEWALK WHERE THE DRIVEWAY CURB IS EXTENDED ACROSS THE WALK.

ENSURE A UNIFORM GRADE ON THE RAMP. SLOPE THE RAMP IN ONLY ONE DIRECTION, PARALLEL TO THE DIRECTION OF TRAVEL, WHERE CONDITIONS PERMIT.

INCREASE RAMP WIDTH, IF NECESSARY, TO ACCOMMODATE SIDEWALK SNOW REMOVAL EQUIPMENT NORMALLY USED BY THE MUNICIPALITY.

REDUCE RAMP WIDTH TO NOT LESS THAN 4' AND LANDINGS TO NOT LESS THAN 4' x 4' WHEN 5' MINIMUM WIDTHS ARE NOT FEASIBLE.

CURB RAMPS WITH A RUNNING SLOPE $\leq 5\%$ DO NOT REQUIRE A TOP LANDING. HOWEVER, FOR ANY CONTINUOUS SIDEWALK OR PEDESTRIAN ROUTE CROSSING THROUGH OR INTERSECTING THE CURB RAMP, INDEPENDENTLY MAINTAIN A CROSS SLOPE NOT GREATER THAN 2.1% PERPENDICULAR TO ITS OWN DIRECTION(S) OF TRAVEL.

ENSURE DETECTABLE WARNING SURFACE COVERS A MINIMUM OF 24" IN THE DIRECTION OF RAMP/PATH TRAVEL AND THE FULL WIDTH OF THE RAMP/PATH OPENING, EXCLUDING CURBED OR FLARED CURB TRANSITION AREAS. IF A BORDER IS DESIRED, OFFSET THE BORDER 2" MAXIMUM ALONG THE EDES OF THE DETECTABLE WARNING. FOR RADIAL CURB, MEASURE THE OFFSET FROM THE ENDS OF THE RADIUS.

DO NOT EXCEED A RAMP CROSS SLOPE OF 2.1% FOR NEW ROADWAY CONSTRUCTION. FOR ALTERATIONS TO EXISTING ROADWAYS, TRANSITION THE CROSS SLOPE TO MEET AN EXISTING ROADWAY GRADE. APPLY THE CROSS SLOPE TRANSITION UNIFORMLY OVER THE FULL LENGTH OF THE RAMP.

THE MAXIMUM RUNNING SLOPE OF 8.3% IS RELATIVE TO A FLAT (0%) REFERENCE. HOWEVER, NO RAMP OR SERIES OF RAMPS IS REQUIRED TO EXCEED 15 FEET IN LENGTH, NOT INCLUDING LANDINGS OR TRANSITIONS.

DO NOT PLACE DRAINAGE STRUCTURES IN LINE WITH RAMPS. GIVE PRECEDENCE TO THE LOCATION OF THE RAMP, OVER THE LOCATION OF THE DRAINAGE STRUCTURE. WHERE EXISTING DRAINAGE STRUCTURES ARE LOCATED IN THE RAMP PATH OF TRAVEL, USE A MANUFACTURER'S ADA COMPLIANT GRATE. LIMIT OPENINGS TO '%" OR LESS. PLACE ELONGATED OPENINGS SO THAT THE LONG DIMENSION IS PERPENDICULAR TO THE DOMINANT DIRECTION OF TRAVEL.

ENSURE THE TOP OF THE JOINT FILLER (FOR ALL RAMP TYPES) IS FLUSH WITH THE ADJACENT CONCRETE.

LOCATE CROSSWALK AND STOP LINE MARKINGS TO STOP TRAFFIC SHORT OF RAMP CROSSINGS. SEE THE "MICHIGAN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" FOR SPECIFIC DETAILS FOR MARKING APPLICATIONS.

PROVIDE FLARED SIDES WITH A MAXIMUM SLOPE OF 10%, MEASURED ALONG THE ROADSIDE CURB LINE, WHERE AN UNOBSTRUCTED CIRCULATION PATH LATERALLY CROSSES THE CURB RAMP. FLARED SIDES ARE NOT REQUIRED WHERE THE RAMP IS BORDERED BY LANDSCAPING, UNPAVED SURFACE OR PERMANENT FIXED OBJECTS. WHERE NOT REQUIRED, CONSIDER FLARED SIDES IN ORDER TO AVOID SHARP CURB RETURNS AT RAMP OPENINGS.

INSTALL DETECTABLE WARNING PLATES USING FABRICATED OR FIELD CUT UNITS CAST AND/OR ANCHORED IN THE PAVEMENT TO RESIST SHIFTING OR HEAVING.

Michigan Department of Transportation		STA CUF DETECTABL	NDARD PLAN FOR RB RAMP AND .E WARNING DETAILS	
DEPARTMENT DIRECTOR	12/18/2024	06/21/2024		SHEET
BRADLEY C. WIEFERICH, PE	FHWA APPROVAL	PLAN DATE	R-20-N	7 OF 7







	MAXIMUM SLOPE * % MAXIMUM SLOPE * 8% MAXIMUM SL APPROXIMA	2.1% MAXIMUM SLOPE OPE SIDEWAL MELY 10'	RRESIDENTIAL	* SEE NOTES	12% MAXIMUM CHANGE IN SLO AT 10' INTERVALS (SAG) 8% MAXIMUM CHANGE IN SLOP AT 10' INTERVALS (CREST)	PPE PE
CURB &						
					MAXIMUM GRADE 8%	
	MAXIMUM GR	ADE 1.5%			MAXIMUM GRADE 4%	
CC	DMMERCIAL DR	IVEWAY PROFILI	E FOR MAJOR T	RAFFIC GENE	ERATORS	
			SEE MDO		INISTRATIVE RULES REGULATING DRIVEWAY	5, N
			GUIDE G-	BARD PLAND 20 ST	RCIAL DRIVEWAYS AND GEOMETRIC DESIG RCIAL DRIVEWAYS"FOR DRIVEWAY DESIGN.	11 N
				NSVERSE SIDEWALK	SLOPES TO 2.1% MAXIMUM. PROVIDE	
			CONSIDE GRADES	R THE TYPES OF VEH	ICLES USING THE DRIVE WHEN SETTING	
		ÈMDOT			NDARD PLAN FOR ENINGS & APPROACHES,	
	Mi	DEPARTMENT OF Transportation DEPARTMENT DIRECTOR BRADLEY C. WIEFERICH, PE	n 12/18/2024 FHWA APPROVAL	AND CON 06/12/2024 PLAN DATE	NCRETE SIDEWALK	SHEET 4 OF 4
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NOTES:

TRANSVERSE JOINT SPACING IN CONCRETE PAVEMENT AND CONCRETE SHOULDERS SHALL BE AS SPECIFIED IN THE PROPOSAL OR ON THE PLANS AND CONSTRUCTED ACCORDING TO STANDARD PLAN R-43-SERIES AND THIS PLAN, OR AS DIRECTED BY THE ENGINEER. THE PLACEMENT OF JOINTS IN CURB, CURB AND GUTTER OR VALLEY GUTTER SHALL BE PLACED AS SPECIFIED ON STANDARD PLAN R-30-SERIES AND R-33-SERIES. PAVEMENTS NOT CAST INTEGRALLY WITH CURB, CURB AND GUTTER, VALLEY GUTTER OR CONCRETE SHOULDER SHALL BE CONNECTED WITH A LONGITUDINAL SYMBOL (B) JOINT.

JOINTS SHALL BE CONSTRUCTED ACCORDING TO CURRENT STANDARD PLANS R-39-SERIES AND R-41-SERIES.

RAMP JOINTS SHALL BE ORIENTED 90 DEGREES TO THE ALIGNMENT EDGE OF THE RAMP UNTIL THE 2' POINT OF THE GORE. THEN, AS THE RAMP MERGES WITH THE MAINLINE, THE JOINTS SHALL BE ALIGNED 90 DEGREES TO THE MAINLINE.

BASE COURSES SHALL BE NONREINFORCED UNLESS OTHERWISE SPECIFIED ON THE PLANS.

THE LOCATION OF SYMBOLS (E2), (E3) OR (Cp) JOINTS SHALL BE ADJUSTED TO AVOID CONFLICTS WITH MANHOLES, CATCH BASINS, MONUMENT BOXES, WATER SHUT-OFFS, OR OTHER RIGID STRUCTURES. EITHER THE JOINT SHALL BE LOCATED TO INTERSECT AT THE MID POINT OF THE STRUCTURE OR THE STRUCTURE SHALL BE LOCATED IN THE CENTER OF THE PAVEMENT SLAB. SEE R-37-SERIES FOR ISOLATION JOINT DETAILS.

THE CONCRETE PAVEMENT IN THE TRUCK AND PASSENGER CAR PARKING AREAS OF REST AREAS SHALL BE TEXTURED ACCORDING TO THE CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

MICHIGAN	DEPAR	tment o	- TRANS	PORTATION
BUREAU O	F H I GHWAY	DEVELOPMEN	T STANDARD	PLAN FOR

TYPICAL JOINT LAYOUTS FOR CONCRETE PAVEMENT

1-25-2013	12-6-2010	D_19_F	SHEET
F.H.W.A. APPROVAL	PLAN DATE	К-4 ≈-г	6 OF 6



NOTES:

WHEN "CONCRETE BARRIER, DOUBLE FACE, TYPE A" IS DESIGNATED ON THE PLANS, THE BARRIER MAY BE CONSTRUCTED USING DOWELS AND A WIDENED BASE AS SPECIFIED FOR THE "CONCRETE BARRIER, DOUBLE FACE, TYPE B". THE DOWELS, EXTRA WIDTH OF BASE, OR ANY EXTRA WORK REQUIRED WILL BE INCLUDED IN THE PAY ITEM "CONC BARRIER, DOUBLE FACE, TYPE A".

WHEN "CONCRETE BARRIER, DOUBLE FACE, TYPE B" IS DESIGNATED ON THE PLANS, THE BARRIER SHALL BE CONSTRUCTED ON AN EXISTING BASE OR SHOULDER AND DOWELED WITH EPOXY COATED #6 DEFORMED BARS 1'-3'' LONG. DOWEL PLACEMENT SHALL START 1'-6'' FROM END OF STANDARD SECTION. DOWELS SHALL BE PLACED EVERY 3'-0'' ALONG THE BARRIER ALTERNATING FROM SIDE TO SIDE (6'-0'' C-C ALONG EACH SIDE). DOWELS ARE INCLUDED IN THE PAY ITEM "CONC BARRIER, DOUBLE FACE, TYPE B". ON SPLIT SECTIONS, DOWELS SHALL BE PLACED 3'-0'' C-C ALONG EACH SIDE OF THE BARRIER. SPACING MAY BE ADJUSTED TO AVOID CONFLICT WITH JOINTS. DOWELS ARE INCLUDED IN THE PAY ITEM "CONC BARRIER, DOUBLE FACE, TYPE B". WILL BE PAID FOR SEPARATELY (FOR EXAMPLE: AS CONCRETE SHOULDER, CONCRETE BASE COURSE, ETC.).

THE TAPERED SECTIONS AT THE BEGINNING AND END OF CONCRETE BARRIER, SPLIT ARE INCLUDED IN THE PAY ITEM "CONC BARRIER, SPLIT, TYPE $__$ ".

THE TOP AND FACES OF THE BARRIER SHALL NOT VARY MORE THAN ${}^{1}\!\!\!/_2''$ IN 10' WHEN CHECKED WITH A 10' STRAIGHTEDGE, EXCEPT AT GRADE CHANGES AND CURVES, AND SHALL BE FREE OF HUMPS, SAGS, AND OTHER IRREGULARITIES.

THE CONCRETE FILLER SLAB SHALL BE PAID FOR AS "SIDEWALK, CONC, 4 INCH". THE ν_4 " FIBER JOINT FILLER SHALL BE INCLUDED IN THE PAY ITEM "SIDEWALK, CONC, 4 INCH".

THE CLASS II GRANULAR MATERIAL USED IN FILLING SPLIT BARRIER SECTIONS WILL BE PAID FOR AS "CONC BARRIER BACKFILL, CIP".

PLACE 1" EXPANSION JOINTS AT 400' INTERVALS IN BOTH TYPE A AND TYPE B BARRIERS. ALSO PLACE 1" EXPANSION JOINTS AT SPLIT SECTIONS AND ON BOTH ENDS OF ALL STRUCTURES (INCLUDING SIGN SUPPORT FOUNDATIONS, LIGHT STANDARD FOUNDATIONS, BRIDGE PIERS, OR ANY STRUCTURE WITH A FOUNDATION). PLACE 1" EXPANSION JOINTS IN 4" CONCRETE FILLER SLAB, ALIGNED WITH EXPANSION JOINTS IN BARRIER.

PLANE OF WEAKNESS JOINT SPACING SHALL BE 20'-O" MAXIMUM AND 10'-O" MINIMUM. PLANE OF WEAKNESS JOINTS IN THE BARRIER SHALL BE TO A DEPTH OF AT LEAST 4" AND SHALL BE EDGED.

BARRIER SHALL BE ENDED SO AS NOT TO PRESENT A HAZARD TO APPROACHING TRAFFIC, SUCH AS BY CURVING IT AWAY FROM A TARGET POSITION BEYOND THE CLEAR ZONE, BY ENDING AT A STRUCTURE, OR BY UTILIZING AN IMPACT ATTENUATION DEVICE.

FOR VALLEY GUTTER DETAILS, SEE STANDARD PLAN R-33-SERIES.

E5 LONGITUDINAL JOINT WILL NOT BE PAID FOR SEPARATELY BUT SHALL BE INCLUDED IN THE PAYMENT FOR THE VALLEY GUTTER OR SHOULDER WHICH IS ADJACENT TO THE BARRIER WALL OR THE BASE FOR THE CONCRETE BARRIER.

BARRIER REFLECTOR MARKERS ARE TO BE SPACED AT THE FOLLOWING INTERVALS:

- 1) 50'-O" ON TANGENT SECTIONS AND CURVES WITH A RADIUS OF 1150' OR MORE.
- 2) 25'-O" ON CURVES WITH A RADIUS LESS THAN 1150'.

BARRIER REFLECTOR MARKERS SHALL MATCH COLOR OF EDGE LINE.

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN FOR

CONCRETE BARRIER

3-29-2018	2-24-2017	D-10-C	SHEET
F.H.W.A. APPROVAL	PLAN DATE	π-49-G	9 OF 9







TABLE OF DIMENSIONS											
PIPE DIAMETER (INCHES)	APPROX. SLOPE	T (INCHES)	A (INCHES)	B (INCHES)	C (INCHES)	D (INCHES)	E (INCHES)	G (INCHES)	R (INCHES)	X (INCHES)	Y (INCHES)
12	2.4 to 1	2	4	24	49	73	24	2	9	8	18
15	2.4 to 1	2 ¹ ⁄4	6	27	46	73	30	2 ¹ ⁄4	11	8	18
18	2.3 to 1	2 ¹ /2	9	27	46	73	36	2 ¹ /2	12	8	18
21	2.4 to 1	2 ³ ⁄4	9	36	37 ¹ ⁄2	73 ¹ /2	42	2 ³ ⁄4	13	8	18
24	2.5 to 1	3	9 ¹ /2	43 ¹ /4	30 ¹ /2	73 ³ ⁄4	48	3	14	8	18
27	2.5 to 1	31/4	10 ¹ /2	49 ¹ ⁄4	24 ¹ /2	73 ³ ⁄4	54	31/4	14 ¹ /2	8	18
30	2.5 to 1	3 ¹ /2	12	54	19 ³ ⁄4	73 ³ ⁄4	60	31/2	15	8	18
36	2.5 to 1	4	15	63	34 ³ ⁄4	97 ³ ⁄4	72	4	20	8	18
42	2.5 to 1	4 ¹ /2	21	63	35	98	78	4 ¹ /2	22	10	24
48	2.5 to 1	5	24	72	26	98	84	5	22	10	24
54	2.0 to 1	5 ¹ /2	27	65	33 ¹ ⁄4	98 ¹ ⁄4	90	5 ¹ /2	24	10	24
60	1.9 to 1	6	35	60	39	99	96	5	*	12	24
66	1.7 to 1	6 ¹ /2	30	72	27	99	102	5 ¹ /2	*	12	24
72	1.8 to 1	7	36	78	21	99	108	6	*	12	24
78	1.8 to 1	7 ¹ /2	36	90	21	111	114	6 ¹ /2	*	12	24
84	1.6 to 1	8	36	90 ¹ ⁄2	21	1111/2	120	6 ¹ /2	*	12	24

* AS FURNISHED BY THE MANUFACTURER

NOTES:

CONCRETE IN THESE END SECTIONS SHALL BE THE SAME GRADE AND STRENGTH AS SPECIFIED FOR REINFORCED CONCRETE PIPE, A.S.T.M. DESIGNATION C 76 CLASS II, EXCEPT AS MODIFIED BY THE STANDARD SPECIFICATION.

REINFORCEMENT IN THE "C" PORTION SHALL BE THE SAME AS SPECIFIED FOR REINFORCED CONCRETE, A.S.T.M. DESIGNATION C 76 CLASS 11 FOR THE SIZE OF CONNECTING PIPE.

REINFORCEMENT IN THE "B" PORTION SHALL HAVE A CROSS-SECTIONAL AREA EQUAL TO THAT OF ONE LAYER OF STEEL IN THE "C" PORTION.

THE END OF THE PIPE CULVERT SHALL BE PLACED IN THE CONCRETE END SECTION SO THAT THE FLOW LINES ARE FLUSH. THE JOINT MUST BE COMPLETELY FILLED WITH MORTAR ON THE INSIDE AND OUTSIDE AND STRUCK FLUSH. THE JOINT MUST BE WRAPPED WITH GEOTEXTILE BLANKET 36" WIDE WITH A 12" OVERLAP. TO CHANGE THE FILL SLOPE TO THE SLOPE OF THE END SECTION USE A TRANSITION SLOPE OF APPROXIMATELY 10' IN LENGTH TO PROVIDE A PLEASING APPEARANCE.

VARIATIONS IN DIMENSIONS - THE THICKNESS OF CONCRETE, THE POSITION OF STEEL, AND THE INTERNAL DIAMETER OF THE PIPE SHALL CONFORM WITH THE VARIATIONS IN DIMENSIONS AS PROVIDED IN THE SPECIFICATIONS FOR REINFORCED CONCRETE CULVERT, STORM DRAINS, AND SEWER PIPE, A.S.T.M. DESIGNATION C 76.

PLACE CONCRETE FOOTING AS SHOWN.

OUTFALL LABEL TO BE USED ONLY WHERE STORMWATER WILL DISCHARGE DIRECTLY TO THE WATERS OF THE STATE.

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN FOR	
PRECAST CONCRETE END SECTION FOR PIPE CULVERT	N

5-18-2020	9-13-2018	$\mathbf{D}_{\mathbf{Q}}\mathbf{G}_{\mathbf{T}}\mathbf{F}$	SHEET
F.H.W.A. APPROVAL	PLAN DATE	К-00-г	2 OF 2





DIMENSIONS								
DIMENSIONS IN INCHES								
SPAN / RISE	MIN. THK.	A ± 1"	B MAX.	H ± 1"	L ± 1½"	W ± 2"	SLOPE	BODY
17 x 13	0.064	7	9	6	19	30	2.50	1 Pc
21 x 15	0.064	7	10	6	23	36	2.50	1 Pc
24 x 18	0.064	8	12	6	28	42	2.50	1 Pc
28 x 20	0.064	9	14	6	32	48	2.50	1 Pc
35 x 24	0.079	10	16	6	39	60	2.50	1 Pc
42 x 29	0.079	12	18	8	46	75	2.50	1 Pc
49 x 33	0.109	13	21	9	53	85	2.50	2 Pc
57 x 38	0.109	18	26	12	63	90	2.50	2 Pc
64 x 43	0.109	18	30	12	70	102	2.25	2 Pc
* 71 x 47	0.109	18	33	12	77	114	2.25	3 Pc
* 77 x 52	0.109	18	36	12	77	126	2.00	3 Pc
* 83 x 57	0.109	18	39	12	77	138	2.00	3 Pc

* ALL THREE PIECE BODIES HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ENSURE THE WIDTH OF CENTER PANEL IS GREATER THAN 20% OF THE PIPE PERIPHERY. TIGHTLY JOIN MULTIPLE PANEL BODIES AT LAP SEAMS USING %" DIAMETER GALVANIZED RIVETS OR BOLTS.

PLAN VIEW







- 3. WHEN THE HEIGHT OF FILL IS 10' OR MORE.
- 4. WHEN THE CULVERT GRADE IS 10% OR MORE.

MATCH PUNCH GALVANIZED TOE PLATE EXTENSIONS TO FIT HOLES IN THE TOE PLATE AND SUPPLY LOOSE, COMPLETE WITH $\frac{3}{7}$ " DIAMETER GALVANIZED BOLTS. LENGTH OF THE TOE PLATE EXTENSION = W + A (FOR ALL SIZES).

ENSURE ALL CONNECTOR SECTIONS, TOE PLATES EXTENSIONS AND CORNER PLATES ARE GALVANIZED AND MATCH THE THICKNESS OF THE APRON CENTER PANEL.

THE USE OF CONNECTOR TYPES DESIGNATED FOR LARGER CORRUGATED STEEL PIPES WILL BE ALLOWED ON SMALLER CORRUGATED PIPES.

CIRCULAR AND ARCH PIPES SHOWN ON THIS PLAN HAVE 2%" x 2%" CORRUGATIONS; EQUIVALENT PIPE SIZES WITH 3" x 1" OR 5" x 1" CORRUGATIONS WILL BE ALLOWED.

THE DEPARTMENT WILL ACCEPT ALTERNATE DESIGNS THAT HAVE PRIOR APPROVAL.

USE OUTFALL LABELS ONLY WHERE STORMWATER WILL DISCHARGE DIRECTLY INTO THE WATERS OF THE STATE.

Michigan Department of Transportation		STA STEE	NDARD PLAN FOR L END SECTION	
DEPARTMENT DIRECTOR	12/18/2024	06/12/2024		SHEET
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	6"	MAX. DIAMETER L1 L 21" 21" 16 2100 PIN	.2 6″	
LONGITUD	INAL SECTION GRATE FOR 21"	DIAMETER PIPE W	VITH CONCRETE END SECTION	
PREPARED BY DESIGN DIVISION	ENGINEER OF CONSTRUCTION & TECHNOLOGY COLUCIO ROBULTO ENGINEER OF MAINTENANCE	ENGINEER - ROAD DESIGN Handlineer OF DESIGN DEPARTMENT DIFECTOR Gregory J. Rosine	MICHIGAN DEPARTMENT OF TRAN BUREAU OF HIGHWAY TECHNICAL SERVICES STA STEEL GRATE FOR END SECTIO	NSPORTATION NDARD PLAN FOR S ONS
DRAWN BY: <u>B.L.T.</u> CHECKED BY: <u>W.K.P.</u>	John 2. Dicharty ENGINEER OF TRAFFIC AND SAFETY	BY: CHIEF ENGINEER/DEPUTY ORECTOR BUREAU OF HIGHWAY TECHNICAL SERVICE	<u>9-14-2001</u> <u>2-26-2001</u> R-S	92-C SHEET

DIMENSIONS

Т







STEEL REINFORCEMENT QUANTITIES					
DIAM	ETER		21″		
BAR	BAR SIZE	NUMBER REQUIRED	LENGTH	WEIGHT (LBS)	
A1	#10	1	54″	19	
A2	#8	1	24″	5	
A3	#6	5	37″	23	
A4	#6	2	26 ¹ /2"	7	
A5	#6	2	16″	4	
C1	#10	1	52″	18	
C2	#8	1	44″	9	
ANCHOR PIN	#6	2	36″	9	
GRATE HOLDER	#6	2	20″	5	
TOTAL S	TEEL WEIG	GHT (LBS)	99	

GRATE FOR 12" THROUGH 18" DIAMETER PIPE WITH CONCRETE END SECTION

LONGITUDINAL SECTION



C2 BAR

C1 BAR BAR A۱

4 " TYP.

DIMENSIONS						
DIAMETER	DIAMETER L1 L2					
12″	12″	12″				
15″	14″	14″				
18″	14″	14″				

STEEL REINFORCEMENT QUANTITIES										
DIAMETER 12"				15″			18″			
BAR	BAR SIZE	NUMBER REQUIRED	LENGTH	WEIGHT (LBS)	NUMBER REQUIRED	LENGTH	WEIGHT (LBS)	NUMBER REQUIRED	LENGTH	WEIGHT (LBS)
A1	#10	1	34″	12	1	40″	14	1	48″	17
A2	#6	5	24″	15	5	28″	17	7	28″	24
A3	#6	\ge	\times	\ge	2	14″	3	2	14″	3
C1	#10	1	36″	13	1	40″	14	1	44″	16
C2	#8	1	30″	6	1	34″	7	1	36″	8
ANCHOR	#6	2	36″	9	2	36″	9	2	36″	9
GRATE HOLDER	#6	2	20″	5	2	20″	5	2	20″	5
TOTAL S	TEEL WEI	GHT (LBS	;)	60			69			82

NOTES:

F.H.W.A. APPROVAL

THIS STANDARD PLAN WILL SERVE AS A KEY IN THE SELECTION OF THE APPROPRIATE SOIL EROSION AND SEDIMENTATION CONTROL DETAILS. THIS PLAN ALSO PROVIDES THE KEY TO THE NUMBERED EROSION CONTROL ITEMS SPECIFIED ON THE CONSTRUCTION PLANS. REFER TO THE MDOT SOIL EROSION & SEDIMENTATION CONTROL MANUAL, SECTION 6 FOR SPECIFIC DETAILS, CONTRACT ITEMS (PAY ITEMS), AND PAY UNITS.

COLLECTED SILT AND SEDIMENT SHALL BE REMOVED PERIODICALLY TO MAINTAIN THE EFFECTIVENESS OF THE SEDIMENT TRAP, SEDIMENT BASIN, AND SILT FENCE. AGGREGATES PLACED IN STREAMS SHOULD CONTAIN A MINIMUM OF FINES.

TEMPORARY EROSION AND SEDIMENTATION CONTROL PROVISIONS SHALL BE COORDINATED WITH THE PERMANENT CONTROL MEASURES TO ASSURE EFFECTIVE CONTROL OF SEDIMENTS DURING CONSTRUCTION OF THE PROJECT.

ALL TEMPORARY EROSION CONTROL DEVICES SHALL BE REMOVED AFTER VEGETATION ESTABLISHMENT OR AT THE DISCRETION OF THE ENGINEER. CARE SHALL BE TAKEN DURING REMOVAL TO MINIMIZE SILTATION IN NEARBY DRAINAGE COURSES.

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN FOR						
SOIL EROSION & SEDIMENTATION CONTROL MEASURES						
9-10-2010	6-3-2010	R-96-E	SHEET			

PLAN DATE

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A B C D
THE RELIANCE SECTION SECTION SECTION AT A AT B AT C AT D
UNSPIRALED TWO WAY ROADWAY WITH ODD NUMBER OF LANES (FARTHEST EDGE ON LOW SIDE)
$C = \frac{D}{\Delta \chi} (100) \qquad L = \frac{S}{\Delta \chi} (100)$ $P.C. OR P.T \frac{v_3 L}{0}$ $P.C. OR P.T \frac{v_3 L}{0}$ $\frac{D}{2} \qquad (102) \qquad (2) \qquad (2) \qquad (2) \qquad (2) \qquad (3) $
V Z·W V
UNSPIRALED TWO WAY ROADWAY WITH ODD NUMBER OF LANES (FARTHEST EDGE ON HIGH SIDE)
MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN FOR SUPERELEVATION AND PAVEMENT CROWNS



Z VALUES FOR UNSPIRALED TWO WAY ROADWAYS WITH AN ODD NUMBER OF LANES					
NUMBER OF LANES	Z				
3	۱ _{/2}				
5	2/3				
7	3 ₁₄				





















NOTES: (NON-FREEWAY)

THIS STANDARD SPECIFIES HOW SHOULDER CORRUGATION CROSS-SECTIONS AND LOCATIONS ARE TO BE DETAILED. USE CORRUGATIONS ON NON-FREEWAY SHOULDERS (CONCRETE AND HMA) WHICH ARE PAVED AT LEAST 6-0" WIDE WHEN THE POSTED SPEED IS 55 MPH. USE THE CORRUGATIONS (SPECIFIED ON THIS STANDARD) IN OTHER LOCATIONS WHERE THEY HAVE BEEN PREVIOUSLY APPROVED.

DO NOT PLACE CORRUGATIONS OVER TRANSVERSE SHOULDER JOINTS.

DO NOT MILL SHOULDER OR CENTER LINE CORRUGATIONS THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING. NOTES: (FREEWAY)

THIS STANDARD SPECIFIES HOW SHOULDER CORRUGATION CROSS-SECTIONS AND LOCATIONS ARE TO BE DETAILED. USE CORRUGATIONS ON FREEWAY SHOULDERS (CONCRETE AND HMA) PAVED AT LEAST 4'-0" WIDE OR WHERE THE SHOULDER LIES BETWEEN THE PAVEMENT AND VALLEY GUTTER OR CURB AND GUTTER. DO NOT USE CORRUGATIONS ON THE SHOULDERS OF FREEWAY EXIT/ENTRANCE RAMPS OR ON SHOULDERS THAT ARE SEPARATED FROM THE PAVEMENT BY VALLEY GUTTER OR CURB AND GUTTER. USE CORRUGATIONS ON FREEWAY TO FREEWAY RAMPS WITH THE EXCEPTION OF LOOP RAMPS.

DO NOT PLACE CORRUGATIONS OVER TRANSVERSE SHOULDER JOINTS.

LOCATE CORRUGATIONS IN THE AREA OF FREEWAY RAMPS AS FOLLOWS: INCREASE THE TYPICAL OFFSET TO 24" ON THE SHOULDER SIDE OF THE JOINT, BEGINNING 300' IN ADVANCE OF THE EXIT RAMP TAPER. CONTINUE THIS OFFSET UNTIL THE 2' POINT OF THE GORE. END CORRUGATIONS ALONG THE RAMP AT THIS POINT AND SIMULTANEOUSLY RESUME ON THE MAINLINE SHOULDER AND GORE WITH THE NORMAL OFFSET. USE THE SAME CONFIGURATION FOR ENTRANCE RAMPS, BUT IN THE REVERSE ORDER. FOR FREEWAY TO FREEWAY RAMPS, IN ADDITION TO RESUMING THE MAINLINE SHOULDER CORRUGATION, RETURN TO THE NORMAL MAINLINE OFFSET ALONG THE LENGTH OF THE RAMP SHOULDER.

WITHIN AN URBAN FREEWAY OR OTHER LIMITED FREEWAY AREA, OFFSET THE SHOULDER CORRUGATIONS UP TO 12" FROM THE EDGE OF THE TRAVEL LANE, OR AS SHOWN IN THE PLANS, OR AS DIRECTED BY THE ENGINEER. IF NEEDED, LOCATE THE CORRUGATION ON THE OPPOSITE SIDE OF THE JOINT FOR 14' LANES TO MAINTAIN THE MINIMUM OFFSET TO THE JOINT.

Michigan Department of Transportation	SHO	STANDARD PLAN FOR SHOULDER AND CENTER LINE CORRUGATIONS				
DEPARTMENT DIRECTOR	12/18/2024	05/16/2024	D 112 I	SHEET		
BRADLEY C. WIEFERICH, PE	FHWA APPROVAL	PLAN DATE	R-112-J	10 OF 10		

LEGEND

DELINEATORS INSTALLED ON RIGID STEEL POSTS

WHITE PANEL DELINEATORS: 400' MAXIMUM SPACING ON TANGENT AND CURVES WITH A RADIUS GREATER THAN 3500' 200' MAXIMUM SPACING IN INTERCHANGE AREAS 100' MAXIMUM SPACING ON INTERCHANGE RAMPS

YELLOW PANEL DELINEATORS:

200' MAXIMUM SPACING IN MERGE OR DIVERGE AREAS OF MAJOR ROADWAYS 100' MAXIMUM SPACING ON INTERCHANGE RAMPS 400' MAXIMUM SPACING ON TANGENT & CURVES WITH A RADIUS >3500' (FREEWAYS & DIVIDED HIGHWAYS WITH POSTED SPEEDS ≥ 55 MPH) 200' MAXIMUM SPACING IN INTERCHANGE AREAS (FREEWAYS & DIVIDED HIGHWAYS WITH POSTED SPEEDS ≥ 55 MPH)

BACK TO BACK WHITE PANEL DELINEATORS: 400' MAXIMUM SPACING ON TANGENT AND CURVES WITH A RADIUS GREATER THAN 3500' 100' MAXIMUM SPACING ALONG RIGHT TURN LANES

- ■ RED PANEL DELINEATORS ON BACK OF WHITE PANEL DELINEATORS
- ■ RED PANEL DELINEATORS ON BACK OF YELLOW PANEL DELINEATORS
- GREEN PANEL DELINEATORS

DELINEATORS INSTALLED ON FLEXIBLE POSTS

- 3" x 12" WHITE SHEETING DELINEATORS: 200' MAXIMUM SPACING IN INTERCHANGE AREAS 100' MAXIMUM SPACING ON INTERCHANGE RAMPS
- S³ x 12" YELLOW SHEETING DELINEATORS: 200' MAXIMUM SPACING IN MERGE OR DIVERGE AREAS OF MAJOR ROADWAYS 100' MAXIMUM SPACING ON INTERCHANGE RAMPS 200' MAXIMUM SPACING IN INTERCHANGE AREAS (FREEWAYS & DIVIDED HIGHWAYS WITH POSTED SPEEDS ≥ 55 MPH)
- >>>> 3" x 12" RED SHEETING ON BACK OF 3" x 12" WHITE SHEETING DELINEATORS
- ▶ 3" x 12" RED SHEETING ON BACK OF 3" x 12" YELLOW SHEETING DELINEATORS
- ▷ BACK TO BACK 3" x 12" WHITE SHEETING DELINEATORS

NOTE: USE THE VALUE THAT RESULTS IN CLOSER SPACING WHEN THE ABOVE SPACING CONFLICTS WITH THE CURVE CHARTS ON SHEET 5.

Michigan Department of Transportation	STANDARD PLAN FOR DELINEATOR INSTALLATIONS					
DEPARTMENT DIRECTOR	12/18/2024	05/13/2024	D 107 L	SHEET		
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CURVE RADIUS KNOWN						
MIN RADIUS (R) OF CURVE (ET)	SPACING (S) ON CURVE (ET)	SPACING BEFORE/AFTER CURVE				
001112 (11)	001(12(11)	2S	3S	6S		
50	20	40	60	120		
150	30	60	90	180		
230	40	80	120	240		
325	50	100	150	300		
450	60	120	180	300		
595	70	140	210	300		
760	80	160	240	300		
950	90	180	270	300		
1160	100	200	300	300		
1395	110	220	300	300		
1650	120	240	300	300		
1930	130	260	300	300		
2230	140	280	300	300		
2550	150	300	300	300		
2895	160	300	300	300		
3260	170	300	300	300		
3650	180	300	300	300		
4060	190	300	300	300		
4495	200	300	300	300		
4950	210	300	300	300		
5430	220	300	300	300		
5930	230	300	300	300		
6450	240	300	300	300		
6995	250	300	300	300		
7560	260	300	300	300		
8150	270	300	300	300		
8760	280	300	300	300		
9395	290	300	300	300		
10,050 - 17,830	300	300	300	300		
> 17,830 NORMAL SPACING						

CUR\	/E RADIUS UNK	NOW	N	
CURVE ADVISORY SPEED (MPH)*	SPACING (S) ON CURVE (FT)	SPACING BEFORE/AFTER CURVE		
		2S	3S	6S
< 25	25	50	75	150
25	40	80	120	240
30	50	100	150	300
35	60	120	180	300
40	70	140	210	300
45	80	160	240	300
50	90	180	270	300
55	100	200	300	300
60	115	230	300	300
65	130	260	300	300
70	140	280	300	300
75	160	300	300	300

* POSTED OR STATUTORY SPEED LIMIT IF NO ADVISORY POSTED

USE THE FORMULA S = 3 \sqrt{R} - 50 TO FIND THE SPACING "S", WHERE R IS THE RADIUS OF THE CURVE IN FEET.

DELINEATOR LOCATION ON FREEWAY AND DIVIDED ROADWAY CURVES

SPACING ON CURVE (S) SPACING BEYOND (SEE CHART) (65, 35, 25) SPACING IN ADVANCE (25, 35, 65) SPACING IN ADVANCE (25, 35, 65)

> NOTE: PLACE DELINEATORS ON TWO LANE, TWO WAY ROADWAY HORIZONTAL CURVES WITH A RADIUS OF 1900' OR LESS OR AS DIRECTED BY THE REGION/TSC TRAFFIC AND SAFETY ENGINEER.

> INSTALL DELINEATOR FACE PERPENDICULAR (OR RADIAL) TO ROADWAY.

DELINEATOR LOCATION ON TWO LANE TWO WAY ROADWAY CURVES

Michigan Department of Transportation	STANDARD PLAN FOR DELINEATOR INSTALLATIONS			
DEPARTMENT DIRECTOR	12/18/2024	05/13/2024	D 107 L	SHEET
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GUARDRAIL APPROACH TERMINAL	DELINEATOR LOCATED 1 FOOT BEHIND
TYPE 1	LAST POST (FROM APPROACH END)
TYPE 2	FIRST POST (FROM APPROACH END)

GUARDRAIL DEPARTING TERMINAL TYPES B, T, & MGS

GREEN DELINEATORS AT GUARDRAIL INSTALLATIONS

Michigan Department of Transportation	STANDARD PLAN FOR DELINEATOR INSTALLATIONS				
DEPARTMENT DIRECTOR	12/18/2024	05/13/2024		SHEET	
BRADLEY C. WIEFERICH, PE	FHWA APPROVAL	PLAN DATE	R-127-FI	6 OF 8	

ANTI-CLIMB SHIELD/POST DETAIL

THE ANTI-CLIMB SHIELD SHALL BE LOCATED AT THE SECOND POST FROM THE END OR AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

NOTES:

ALL FENCE POSTS SHALL BE $2^{1}\prime_{2}''$ NOMINAL, (2.875" O.D.) PIPE AND ANTI-CLIMB SHIELD PIPE FRAMES SHALL BE $1^{1}\prime_{4}''$ NOMINAL, (1.66" O.D.) PIPE, IN CONFORMANCE WITH ASTM F669, CLASS 1C.

HORIZONTAL RAILS SHALL BE $1^{1}\prime_{4}^{\prime\prime}$ NDMINAL (1.66 $^{\prime\prime}$ O.D.) PIPE IN CONFORMANCE WITH ASTM F669, CLASS 1C OR ASTM F1083.

ALL FENCE COMPONENTS, UNLESS OTHERWISE INDICATED, SHALL BE GALVANIZED IN ACCORDANCE WITH MDOT'S CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

ALL POSTS, ANTI-CLIMB SHIELDS OR OTHER COMPONENTS TO BE FABRICATED SHALL BE FURNISHED "BLACK", FABRICATED (WELDED) AND THEN GALVANIZED.

DAMAGED GALVANIZED SURFACES (NEW AND EXISTING) SHALL BE REPAIRED IN CONFORMANCE WITH MDOT'S CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

FENCE FABRIC SHALL BE #9 GAGE MESH AND BE GALVANIZED OR ALUMINUM COATED IN CONFORMANCE WITH MDDT'S CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION. MESH SIZE OPENING SHALL BE 2″ UNLESS 1″ MESH SIZE OPENING IS APPROVED BY THE TRAFFIC AND SAFETY DIVISION AND NOTED ON DESIGN PLANS. ALL DETAILS ON STANDARD PLAN SHALL APPLY REGARDLESS OF MESH SIZE OPENINGS.

GALVANIZED $^{3}\!\!/_{0}''$ Ø TRUSS RODS SHALL EXTEND DIAGONALLY FROM THE TOP CONNECTION CLIP AT EACH TENSION BAR TO THE ADJACENT POST. EXCEPT ACROSS EXPANSION JOINTS AND AT LIGHT STANDARDS WITH A CURVED FENCE DETAIL, WHEN THERE ARE TWO OR MORE CONTINUOUS PANELS OF FABRIC.

ALL BOLT FASTENERS SECURED IN CONCRETE SHALL BE $^{1}\prime_{2}''$ DIAMETER "ADHESIVE ANCHORED BOLTS" WITH $4^{1}\prime_{2}''$ EMBEDMENT. THE STRUCTURAL ADHESIVE SHALL BE CHOSEN FROM THE QUALIFIED PRODUCTS LIST IN THE CURRENT MDOT MATERIALS SOURCE GUIDE.

THE HOLE SIZE FOR ADHESIVE ANCHORED BOLTS SHALL BE PROPOSED BY THE CONTRACTOR IN ACCORDANCE WITH THE ADHESIVE BONDING AGENT MANUFACTURER'S RECOMMENDATION AND FIELD TESTED IN ACCORDANCE WITH MDDT'S CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

THE CONTRACTOR IS TO PROVIDE EITHER A PLATFORM OR OTHER MEANS OF ACCESS FOR THE INSPECTION AND/OR TESTING OF THE ADHESIVE ANCHORED BOLTS. ALL LABOR, MATERIALS, AND EQUIPMENT NEEDED FOR THE ERECTION, MAINTENANCE, AND REMOVAL OF THE PLATFORM, OR OTHER MEANS OF ACCESS, SHALL BE INCLUDED IN THE PAY ITEM "FENCE, STRUCTURE".

THE CONTRACTOR SHALL FOLLOW THE MANUFACTURER'S INSTALLATION PROCEDURES WHEN INSTALLING THE ADHESIVE ANCHORED BOLTS.

ALL POSTS SHALL BE INSTALLED PLUMB AND MAY BE SHIMMED WITH NON-METALLIC SHIMS, APPROVED BY THE ENGINEER. COSTS FOR SHIMMING SHALL BE INCLUDED IN THE PAY ITEM "FENCE, STRUCTURE".

THE GROUND WIRE SHALL BE PLACED IN A NON-METALLIC CONDUIT, FROM THE END POST CONNECTION TO THE GROUND ROD CONNECTION. THE CONDUIT SHALL BE SECURED TO THE STRUCTURE USING EITHER EXPANSION BOLTS OR ADHESIVE ANCHORED BOLTS WITH GALVANIZED METAL STRIPS, AS APPROVED BY THE ENGINEER.

IN THE EVENT THAT INSTALLATION OF A GROUND ROD IS IMPRACTICAL. THE GROUND WIRE SHALL BE CONNECTED TO THE NEAREST LIGHT STANDARD. USING A MECHANICAL CLIP. ONLY AFTER OBTAINING PERMISSION FROM THE LOCAL PUBLIC LIGHTING AUTHORITY.

EXPANSION JOINT SLEEVES, FOR HORIZONTAL RAILS, SHALL BE THE MANUFACTURER'S STANDARD OVERSIZED SLEEVES, CRIMPED IN THE MIDDLE.

ALL LABOR, MATERIAL AND EQUIPMENT REQUIRED TO INSTALL PEDESTRIAN FENCING SHALL BE INCLUDED IN PAY ITEM "FENCE, STRUCTURE".

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN FOR

FENCING FOR PEDESTRIAN STRUCTURE EXISTING TYPE 4 & 5 BARRIER

1-25-2013	4-15-2009	B-38-D	SHEET	
F.H.W.A. APPROVAL	PLAN DATE	доод	2 OF 2	

