

**MDOT**  
Michigan Department of Transportation

PREPARED  
BY  
DESIGN DIVISION

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CHECKED BY: V.Z.

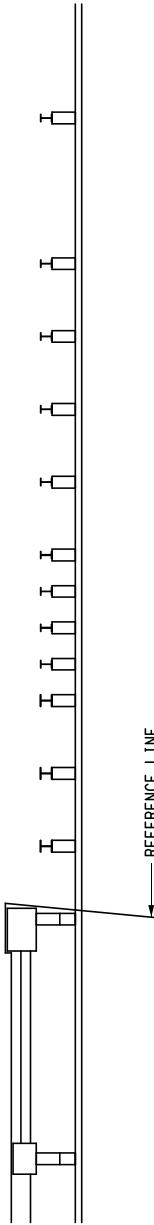
APPROVED BY: DEPARTMENT DIRECTOR  
Paul C. Ajegba  
Matthew J. Chynoweth, P.E. Oct 14 2021 4:27 PM  
DIRECTOR, BUREAU OF BRIDGES AND STRUCTURES

APPROVED BY: Gregg Brunner, P.E. Gregg Brunner Oct 14 2021 12:29 PM  
DIRECTOR, BUREAU OF FIELD SERVICES

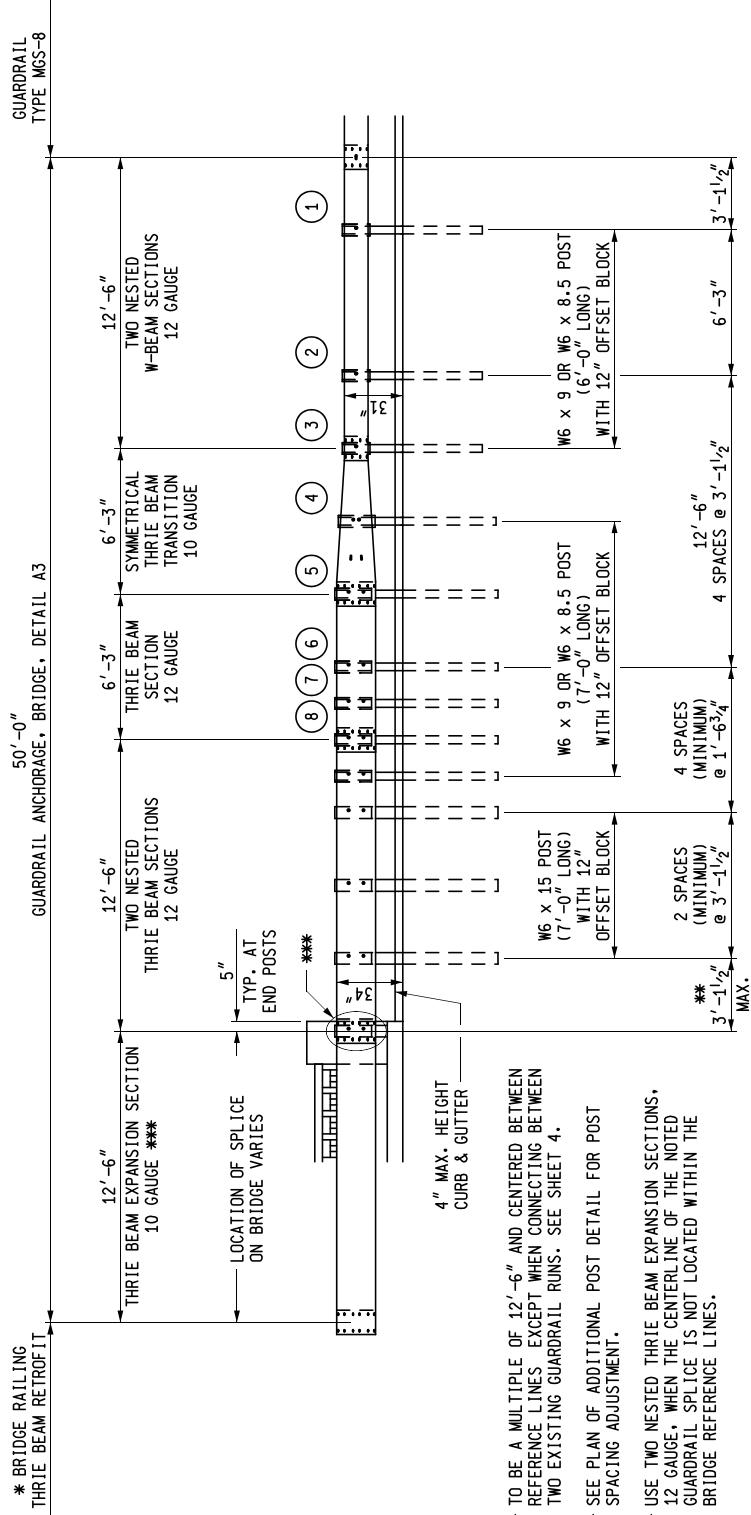
APPROVED BY: Bradley C. Wieferich Bradley C. Wieferich Oct 14 2021 10:58 AM  
DIRECTOR, BUREAU OF DEVELOPMENT

MICHIGAN DEPARTMENT OF TRANSPORTATION  
BUREAU OF DEVELOPMENT STANDARD PLAN FOR  
**BRIDGE RAILING,  
THRIE BEAM RETROFIT**  
(R4 TYPE BRIDGE RAILING)

4-7-2022 F.H.W.A. APPROVAL	10-23-2019 PLAN DATE	B-22-E SHEET 1 OF 5
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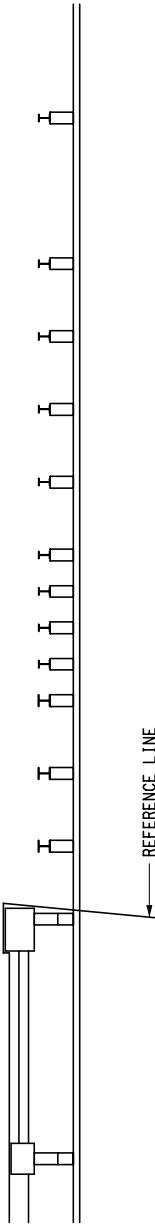


PLAN

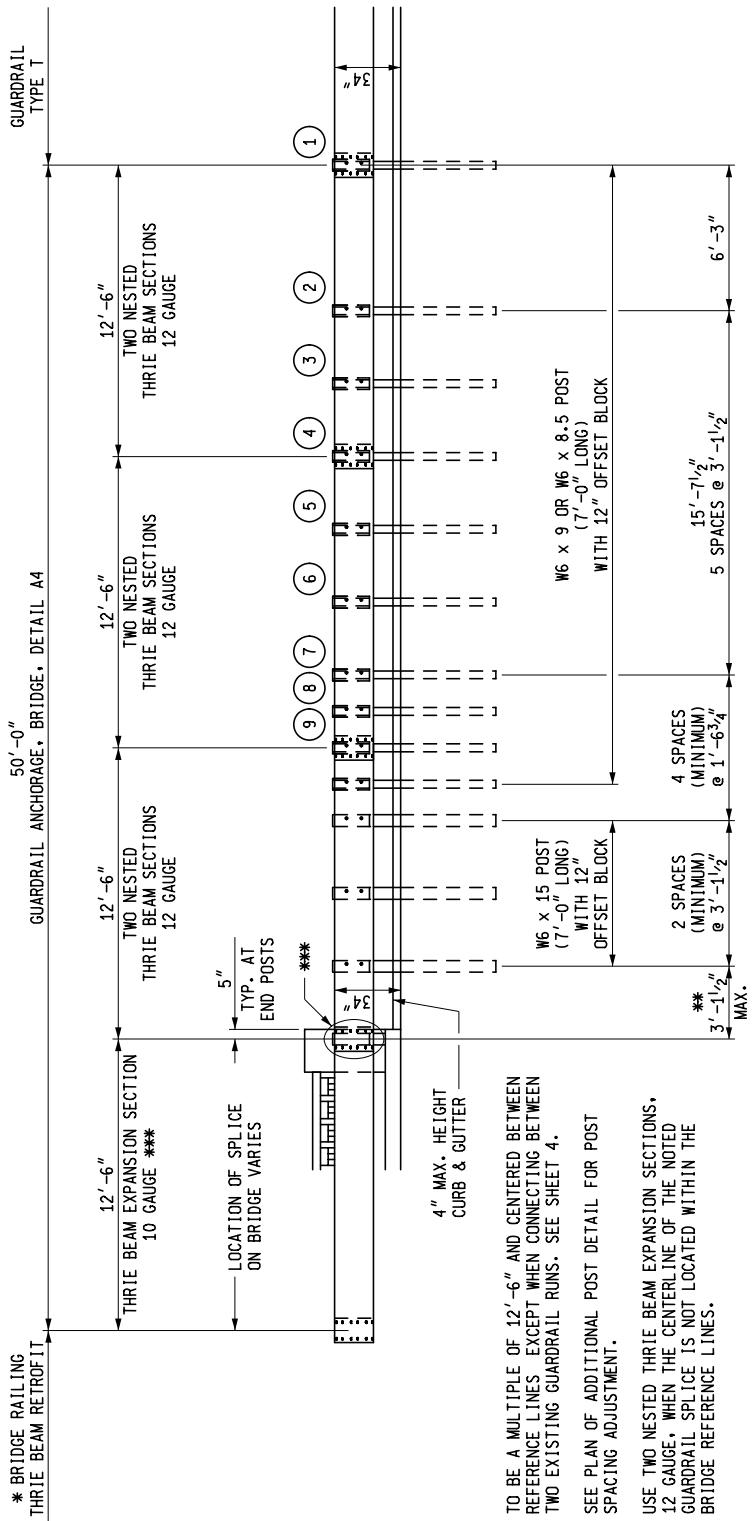


ELEVATION

DETAILS FOR CONNECTING GUARDRAIL TYPE MGS-8 TO BRIDGE RAILING, THRIE BEAM RETROFIT



PLAN



ELEVATION

DETAILS FOR CONNECTING GUARDRAIL TYPE T TO BRIDGE RAILING, THRIE BEAM RETROFIT

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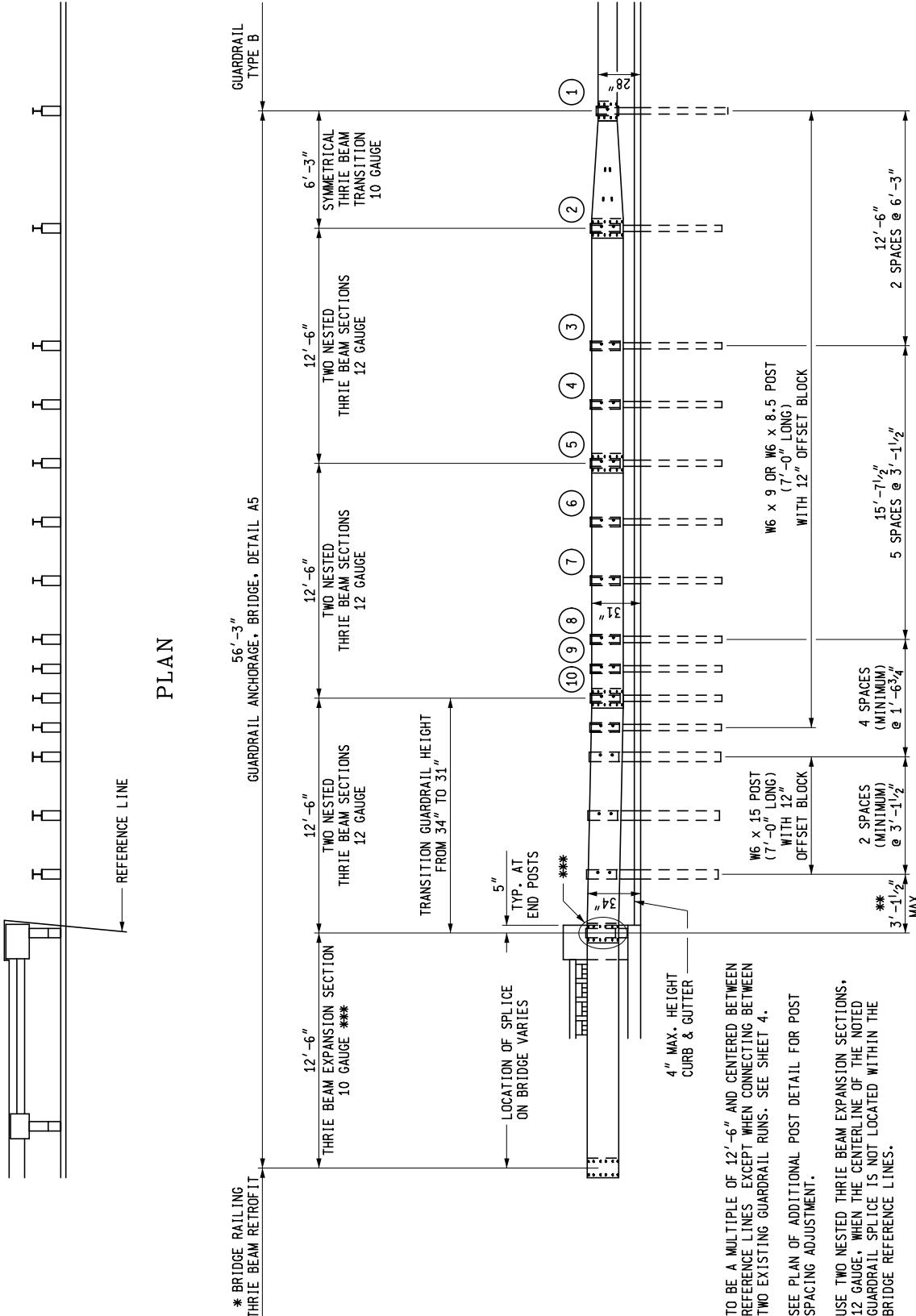
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(R4 TYPE BRIDGE RAILING)

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THRIE BEAM RETROFIT  
(R4 TYPE BRIDGE RAILING)

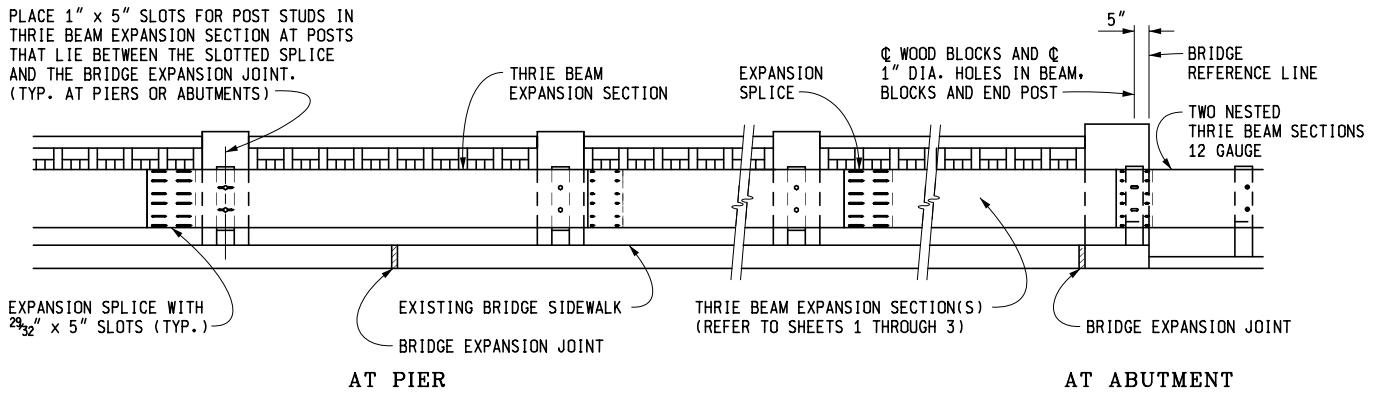
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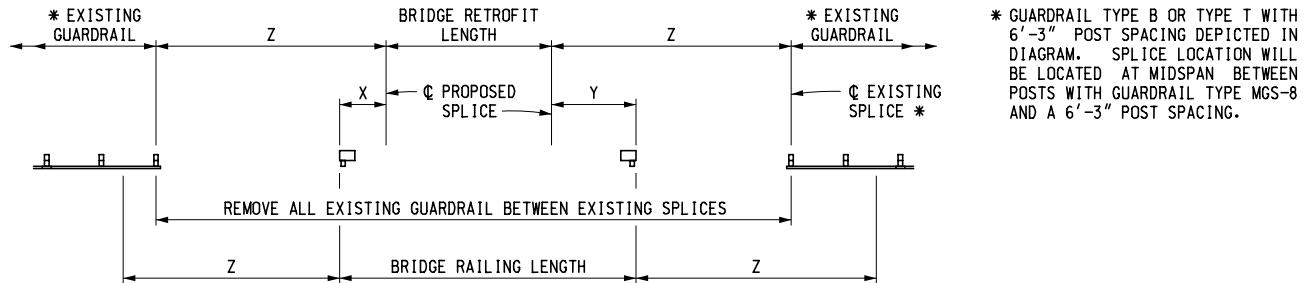
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DETAILS FOR CONNECTING GUARDRAIL TYPE B TO BRIDGE RAILING, THRIE BEAM RETROFIT



ELEVATION SHOWING THRIE BEAM RETROFIT OVER BRIDGE EXPANSION JOINTS

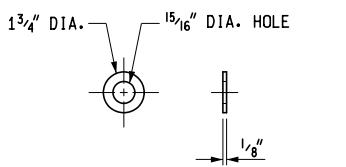


Z = 50'-0" WHEN CONNECTING TO BEAM GUARDRAIL, TYPE MGS-8. USE GUARDRAIL ANCHORAGE, BRIDGE, DETAIL A3  
Z = 50'-0" WHEN CONNECTING TO BEAM GUARDRAIL, TYPE T. USE GUARDRAIL ANCHORAGE, BRIDGE, DETAIL A4  
Z = 56'-3" WHEN CONNECTING TO BEAM GUARDRAIL, TYPE B. USE GUARDRAIL ANCHORAGE, BRIDGE, DETAIL A5

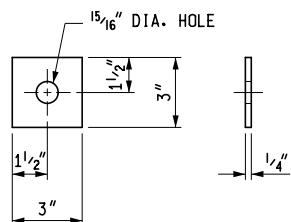
#### SKETCH FOR RETROFITTING BETWEEN TWO EXISTING RUNS OF GUARDRAIL

##### INSTRUCTIONS FOR LAYING OUT RETROFIT BETWEEN TWO EXISTING RUNS OF GUARDRAIL

1. MEASURE THE APPROPRIATE "Z" DISTANCE FROM ONE END OF THE BRIDGE RAILING AND LOCATE THE FIRST EXISTING SPLICE BACK TOWARD THE BRIDGE.
2. FROM THIS SPLICE, MEASURE THE SAME "Z" DISTANCE BACK TOWARD THE BRIDGE TO OBTAIN THE "X" DIMENSION. THIS DIMENSION WILL VARY FROM 0 TO 12'-6".
3. REPEAT STEPS 1 AND 2. FROM OPPOSITE END OF THE BRIDGE TO OBTAIN "Y" DIMENSION.
4. SUBTRACT THE SUM OF "X" + "Y" FROM BRIDGE RAILING LENGTH. THIS WILL BE THE BRIDGE RETROFIT LENGTH.
5. DIVIDE THE BRIDGE RETROFIT LENGTH BY 12'-6" TO OBTAIN THE NUMBER OF BEAM ELEMENTS PLUS A REMAINDER. THE REMAINDER WILL BE THE LENGTH OF A SHORTENED ELEMENT.
6. WHEN THE REMAINDER IS LESS THAN 2'-6", ADD 12'-6" TO THE REMAINDER AND DIVIDE BY TWO. THE BRIDGE RETROFIT WILL CONTAIN TWO SHORTENED BEAM ELEMENTS WITH ONE LESS 12'-6" BEAM ELEMENT THAN CALCULATED IN STEP 5.

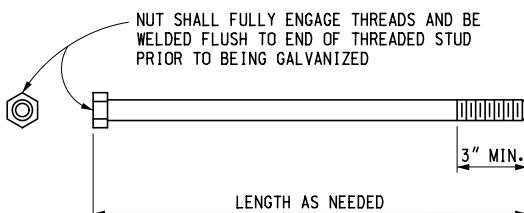


ROUND WASHER



SQUARE WASHER

WASHERS USED WITH 7/8" DIA. STUDS



7/8" DIA. THREADED STUD

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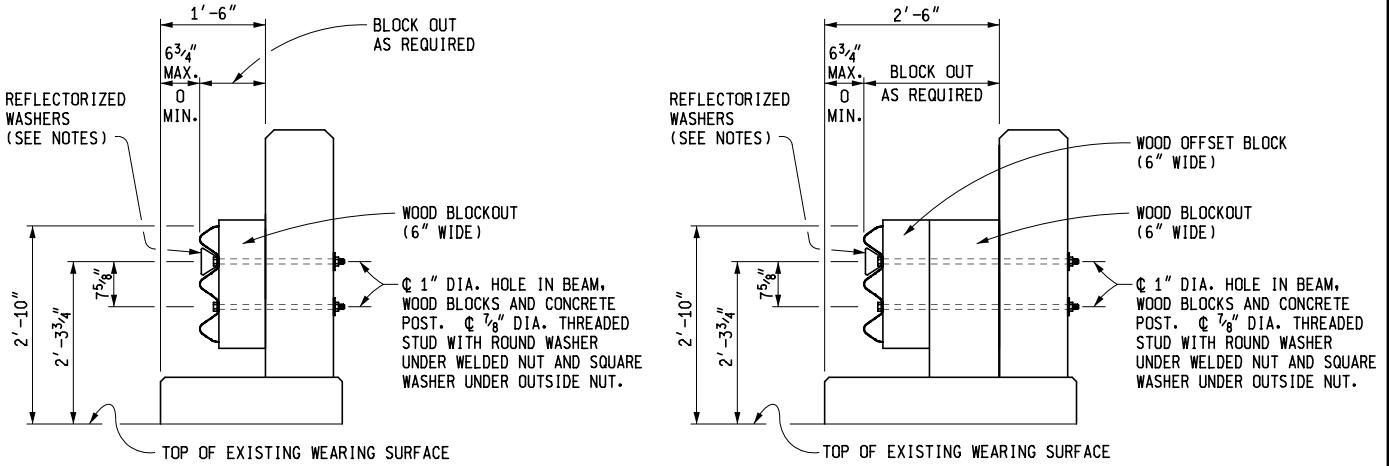
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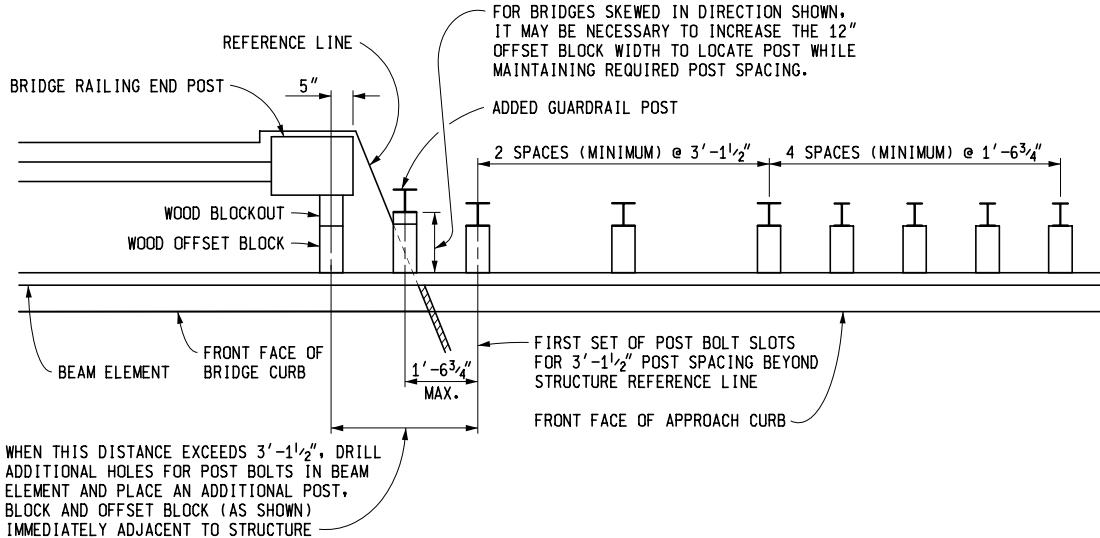
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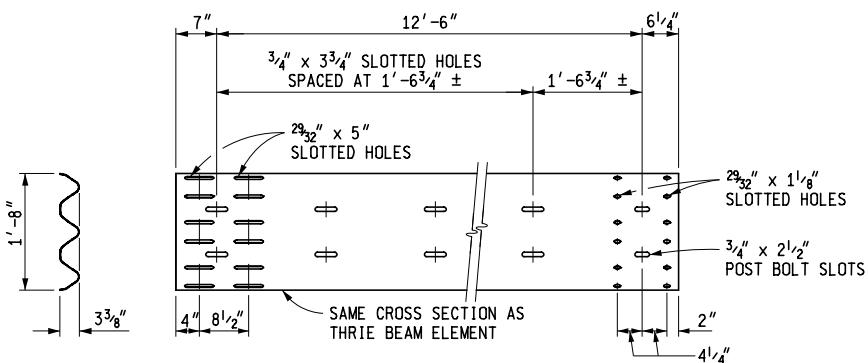
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### SECTIONS THRU R4 RAILING

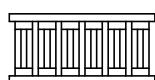


### PLAN OF ADDITIONAL POST DETAIL



### THREE BEAM EXPANSION SECTION

NOTE:



R4 TYPE BRIDGE RAILINGS CAN BE IDENTIFIED AS HAVING CONCRETE POSTS AND REMOVABLE METAL PANELS WITH GRIDS OF THIS PATTERN.

#### NOTES:

THIS STANDARD IS INTENDED FOR USE IN UPGRADING OF EXISTING R4 TYPE BRIDGE RAILINGS AND APPROACH GUARDRAIL.

BRIDGE RAILING, THREE BEAM RETROFIT AND GUARDRAIL ANCHORAGES SHALL CONFORM TO THE CURRENT STANDARD PLAN R-60-SERIES, WHERE APPLICABLE, EXCEPT AS SHOWN ON THIS PLAN.

ALL WORK AND MATERIAL SHALL BE IN ACCORDANCE WITH SECTIONS 807 & 908 OF THE STANDARD SPECIFICATIONS.

REFLECTORIZED WASHERS SHALL BE SPACED AT 25'-0" INTERVALS AT BEAM ELEMENT SPLICES. THEY SHALL BE ATTACHED AT UPPER POST BOLT SLOTS WITH STANDARD SPLICE BOLTS.

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