

CHANGE LIST for MDOT Signing Unit Standard Plans

Located at <https://mdotjboss.state.mi.us/TSSD/tssdHome.htm#>

Located in the "Traffic Signing" Category.

May 14, 2025: The following updates were made to the website.

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| Standard Plan SIGN-300-D | Added note "H.S. bolts should have a hole 1/16th inch larger than the bolt diameter". Updated the arm thickness from 0.375" to 0.365". Changed distance from edge of base plate stiffener to edge of base plate from 1" to ¾". Added foundation load table on sheet 2. |
| Standard Plan SIGN-330-C | Anchor rod projection updated to be 10" and anchor thread length updated to be 10 ½". Updated template ring widths to all be 4". |
| Standard Plan SIGN-340-C | Updated language for welding of the rebar cage to specify welding must be done by an MDOT-certified welder. Updated language for welding of the anchor rod cage reinforcement or confinement reinforcement to conform to ASTM A706. Added shop welding language to reinforcement note. Added shaft casing diameter note. |
| Standard Plan SIGN-341-A | Discontinued. Foundation load table values distributed to applicable standards: SIGN-300, SIGN-360, SIGN-370. |
| Standard Plan SIGN-350-C | Updated language for welding of the rebar cage to specify welding must be done by an MDOT-certified welder. Updated language for welding of the anchor rod cage reinforcement or confinement reinforcement to conform to ASTM A706. Added shop welding language to reinforcement note. Added shaft casing diameter note. |
| Standard Plan SIGN-360-D | Added foundation load table on sheet 2. Corrected caulk call out for Detail B on sheet 5. |
| Standard Plan SIGN-370-C | Removed lock washer reference from note 6 on sheet 2. Added language to clarify that H.S. bolts at chord splice connections are tightened to a snug tight condition, not turn of nut. Removed lock washers and added flat washers to chord splice connection detail. Added foundation load table and corrected typos in notes 9 and 16, on sheet 2. Corrected line work for Detail C on sheet 6. Corrected front truss elevation dimension on sheet 7. Corrected typos in all details on sheet 8. Corrected all-around weld symbol for |

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	Section H-H detail on sheet 10, and corrected linework for Section G-G and Column Cap details on sheet 10.
Standard Plan SIGN-800-B	Updated member size from L6x4x1/4" to L6x4x5/16". Removed 7" length from callout on sheet 8. Deleted h.s. from SS bolt detail and deleted conflicting SS (**) call outs.
Standard Plan SIGN-810-B	Update Aluminum Column labels to remove "A" and add Type IV
Standard Plan SIGN-820-C	Updated detail shown on sheet 3 to match the bolt configuration shown on sheet 4. Deleted h.s. from SS bolt detail and deleted conflicting SS (**) call outs. Updated Aluminum Column labels.
Standard Plan SIGN-830-B	Removed non-high strength bolt references from high strength bolt details. Deleted conflicting SS (**) call outs. Updated Aluminum Column labels.

January 02, 2025: The following updates were made to the website.

Standard Plan SIGN-810-B	Changed sheet 1 dimension from deck fascia to back of sign panel column to 1'-4" to allow for weld landing area. Updated notes on pages 1 and 3 to state braces are needed for bridge skews 20 to 40 degrees. Updated nomenclature to include "A" in the column type labels. Deleted "h.s." from SS bolt detail.
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October 18, 2024: The following updates were made to the website.

Standard Plan SIGN-360-B	Corrected Truss Span column in Table on sheet 1. Corrected typos in notes 4, 7, and 18, on sheet 2. Added camber diagram on sheet 3. Corrected Detail B weld detail on sheet 5.
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January 10, 2024: The following updates were made the website.

The Michigan Department of Transportation (MDOT) is transmitting electronically one print of each of the subject standard plans for your review and approval. These revisions are a result of the Final Rule to Amend Title 23 Code of Federal Regulation Part 625; effective February 2, 2022. MDOT has amended the subject standard plans to meet the AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, 1st Edition, 2015, with 2017,

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2018, 2019 and 2020 Interim Revisions. Revisions noted below indicating a change in size are primarily due to the design methodology change. Additional changes not specifically detailed below include updating font, dimension notations, and general notes for consistency with updated CADD standards. The primary modifications from the previous standards are as follows:

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| Standard Plan SIGN-300-D | Increased bolt diameter in arm connection from 1" to 1½". Increased diameter of the circular transverse plates in the arm connection from 20" to 22" to meet edge distance requirements. A note was added requiring splice welds to be ground to provide a smooth transition between members. Welds attaching the stiffener plates to the column in the arm connection were increased from ½" to ¾". The optional column splice was removed. |
| Standard Plan SIGN-330-C | Added inner column diameter 34 ½" dimension for clarity. Increase footing length for E-1 and E-2 cantilevers to 11'. Updated transverse reinforcement size and spacing for E-3 footing (revised from #4 bars at 1'-5" spacing to #6 bars at 5" spacing for top and bottom). |
| Standard Plan SIGN-340-C | 16-anchor rod circle updated to 14-anchor rods to meet spacing requirements. Increased the length of the anchor rod thread to 10 ½". Added bottom anchor rod template detail. |
| Standard Plan SIGN-360-C | Update notes on sheet two to correct outdated references for material specifications. |
| Standard Plan SIGN-365-B | Note this is a new Standard Plan, previously a Special Detail. Moved section A-A, locating it prior to the transition section. Updated the CADD linework in the "plan" view to accurately depict the top of the barrier in the transition section. Section B-B, updated dimensions of the top of the barrier wall. Increased the anchor bolt thread length. |
| Standard Plan SIGN-370-C | Increased the diameter of the chords from 6" to 10". Revised the size of the weld at the base for the 42" diameter bolt circle from 5/8" to ¾". |
| Standard Plan SIGN-375-B | Note this is a new Standard Plan, previously a Special Detail. The longitudinal reinforcement in the pedestal was updated from 14 bars to 16 bars to meet the code minimum compression reinforcement requirement. |

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| Standard Plan SIGN-760-B | This standard will be removed. The information has been incorporated into the Signal Special Details for Steel Strain Poles. |
| Standard Plan SIGN-800-B | Revised bent plate sizes. Sheet 2, revised detail Bridge Connection Type A1, Section F-F bolted connection to steel beam. Sheet 9, the connection plate to the girder, Type B configuration was revised increasing the length to the full depth of the girder and adding bolts at a maximum 5" spacing. Sheet 11, note 5 added additional material grade 50S to increase options for material availability. |
| Standard Plan SIGN-810-B | Added diagonal and horizontal braces for all configurations. Revised section sizes as follows:
Replace WF6x7.85(no longer available) for Type II columns with W6x7.61
Replace WF8x10.72 for Type III columns with W8x10.7
Replace WT7x17 with WT7x24
Replace WF7x26.5 with WT8x33.5
Replace L7x4x3/8 with L7x4x5/8
Sheet 7, Detail C, replaced 5/8" bolts with 7/8" bolts. Added Adhesive Anchor Group Design Ultimate Strengths table. |
| Standard Plan SIGN-820-C | Revised section sizes as follows:
Replace WF6x7.85(no longer available) for Type II columns with W8x10.7
Replace WF8x10.72 for Type III columns with W12x18.3
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace L7x4x3/8 with L7x4x5/8
Sheet Three, added Section D detail from SIGN-830.
Sheet 8, note 5 added additional material grade 50S to increase options for material availability. |
| Standard Plan SIGN-830-B | Revised section sizes as follows:
Replace WF6x7.85(no longer available) for Type II columns with W8x10.7
Replace WF8x10.72 for Type III columns with W12x18.3
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace L7x4x3/8 with L7x4x5/8
Sheet Eight, note 5 added additional material grade 50S to increase options for material availability. |

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- Standard Plan SIGN-850-B Increased the deck overhang maximum distance from 2' to 3' to accommodate current bridge design dimensions.
Revised section sizes as follows:
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace L7x4x3/8 with L7x4x5/8
Sheet Three, note 5 added additional material grade 50S to increase options for material availability.
- Standard Plan SIGN-870-C Revised section sizes as follows:
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace L7x4x3/8 with L7x4x5/8
Sheet One, added bridge barrier railings Type Six and Seven. Sheet Four, note five added additional material grade 50S to increase options for material availability.
- Standard Plan SIGN-880-B Revised section sizes as follows:
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace WF6x7.85(no longer available) with WF6x7.61
Replace L7x4x3/8 with L7x4x5/8
Sheet One, added bridge barrier railings Type Six and Seven. Sheet Three, note five added additional material grade 50S to increase options for material availability.
- Standard Plan SIGN-890-C Revised section sizes as follows:
Replace W21x44 with W18x65
Replace WT7x26.5 with WT7x34
Replace L7x4x3/8 with L7x4x5/8
Sheet One, added bridge barrier railings Type Six and Seven. Sheet Four, note five added additional material grade 50S to increase options for material availability.

August 3rd, 2020: The following updates were made the website.

SIGN-370-B:

1.) Page 1:

a. Updated title block

2.) Page 2:

a. Note 2

OLD: WELDING MUST BE IN CONFORMANCE WITH AMERICAN WELDING SOCIETY (AWS) D1.1:2010, STRUCTURAL WELDING CODE-STEEL (AS MODIFIED BY THE CURRENT 12SP-707A – STRUCTUAL STEEL AND ALUMINUM CONTRUSTION), HEREAFTER CALLED AWS D1.1.

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NEW: WELDING MUST BE IN CONFORMANCE WITH AMERICAN WELDING SOCIETY (AWS) D1.1, STRUCTURAL WELDING CODE-STEEL (YEAR AND MODIFICATIONS PER THE FREQUENTLY USED SPECIAL PROVISIONS IN THE CONTRACT), HEREAFTER CALLED AWS D1.1.

3.) Page 5:

a. Note on PLAN VIEW 38" BASE PLATE DETAIL

OLD: (12) 2" Ø ANCHOR BOLTS EQUALLY SPACED AT 30° ON A 32" Ø BOLT CIRCLE

NEW: (12) 2 5/8" Ø HOLES FOR 2" Ø ANCHOR BOLTS EQUALLY SPACED AT 30° ON A 32" Ø BOLT CIRCLE

b. Note under PLAN VIEW 38" BASE PLATE DETAIL

OLD: FOR USE WITH 20 FT, 25 FT, AND 30 FT CANTILEVER ARMS. ALSO FOR USE WITH 35 FT AND 40 FT CANTILEVER ARMS WITH REDUCED SIGN AREA, SEE CHART IN SIGN-350-SERIES, SHEET 6

NEW: FOR USE WITH 20 FT, 25 FT, AND 30 FT CANTILEVER ARMS

c. DETAIL B NOTE ADDED:

** . CAULK UNWELDED JOINT BETWEEN BACK BAR AND COLUMN WALL AFTER HDG.

4.) Page 6:

a. Note on PLAN VIEW 42" BASE PLATE DETAIL

OLD: (12) 2" Ø ANCHOR BOLTS EQUALLY SPACED AT 22.5° ON A 36" Ø BOLT CIRCLE

NEW: (12) 2 5/8" Ø HOLES FOR 2" Ø ANCHOR BOLTS EQUALLY SPACED AT 22° ON A 36" Ø BOLT CIRCLE

b. DETAIL C NOTE ADDED:

* . GRIND TO 250 RMS OR SMOOTHER PER AWS D1.1

January 27th, 2020: The following updates were made to the web site.

SIGN-145-A: Dated 01/16/20

Approved as a Standard and moved to Signing Standards from Special Details.

SIGN-200-E: Dated 01/16/20

Approved as a Standard and returned to Signing Standards from Special Details. The special detail was slightly modified prior to approval.

- A new sheet was introduced to illustrate the new steel post through concrete comment.
- A diagram illustrating the sleeve for 3 lb posts and square tubular steel posts was created.

SIGN-300-C: Dated 01/16/20

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Approved as a Standard and returned to Signing Standards from Special Details.

SIGN-700-E: Dated 01/16/20

Approved as a Standard and returned to Signing Standards from Special Details.

December 2nd, 2019: The following updates were made to the web site.

SIGN-300-B: Dated 11/20/19

Standard was returned to Special Details and was renamed **SIGN-300-C** as it awaits FHWA approval.

- On sheet 6, the lock washers have been removed as they interfered with the Turn of Nut method. Because of this the following details were altered:
 - o On sheet 2, Note 5 has been adjusted so that 1" diameter high strength bolts are being used.
 - o On sheet 3, the 2" anchor bolts on the base plate have been updated to have a diameter hole of 2 5/16".

SIGN-700-D: Dated 11/20/19

Standard was returned to Special Details and was renamed **SIGN-700-E** as it awaits FHWA approval.

- The original 5 sheet standard was redistributed across 8 sheets
- Diagrams were enlarged and reorganized to reduce clutter
- New cross sections were introduced for the mounting support connection
- All bolt arrangement information was relocated to sheet 4
- All tables excluding U bolt information were relocated to sheet 5
- All Column information was relocated to sheet 6
- All U Bolt information was relocated to sheet 7
- All notes were relocated to sheet 8

July 31st, 2019: The following updates were made to the web site.

A new folder was created titled **Standards for Maintenance Use Only**. The standards that are placed in this folder are to be referenced for the maintenance of existing sign supports/structures that already exist and are no longer the standard used. The following standards were moved from the special details or standards folders and placed in this folder:

- **SIGN-205-A**
- **SIGN-500-B**
- **SIGN-520-B**
- **SIGN-540-B**
- **SIGN-600-B**
- **SIGN-610-B**
- **SIGN-821-A**
- **SIGN-831-A**
- **SIGN-896-A**

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- **SIGN-897-A**
- **SIGN-998-A**
- **SIGN-899-B**

July 22nd, 2019: The following updates were made to the web site.

SIGN-145-A: Dated 7/15/19

Approved as a special detail and awaits FHWA approval. The standard was introduced to improve safety at warranting all-way and two-way stop conditions.

SIGN-200-D: Dated 7/15/19

Standard was returned to Special Details and was renamed **SIGN-200-E** as it awaits FHWA approval.

- A comment was added on sheet 3 to require a sleeve for steel posts through concrete

August 29th, 2018: The following updates were made to the web site.

SIGN-100-G: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- The following sign codes were updated to change their substrate type from Type II to Type V:
 - o R2-4a – Sign Type VB
 - o R5-1a (42) – Sign Type VA
 - o R6-1 (54) – Sign Type VB
 - o W1-6 (60) – Sign Type VB
 - o W1-7 (60) – Sign Type VB
 - o W13-2 (48) – Sign Type VB
 - o W13-3 (48) – Sign Type VB
 - o W14-3 (48) – Sign Type VB

SIGN-110-E: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Added rows for the new M1-6 sizes in the Standard Highway Signs Manual for 3-digit shields

SIGN-120-E: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Moved General Notes to sheet 9.
- Added “Placement of Exit Gore & Do Not Enter Signs at Exit Ramp” figure to sheet 9.

SIGN-207-D: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Sheet 14 of 15:

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- Old Note 4: “Pipe support suitable for a single sign connection with a maximum of 4 sq. ft. & a back to back sign connection with a maximum of 8 sq. ft.” – Eliminated. This note is addressed in sign standards SIGN-720 and SIGN-730.
- All notes were renumbered after eliminating note 4.
- Old Note 5 (New Note 4): Changed allowable maximum square footage for single sign connection from 7.5 sft to 9 sft. Changed allowable maximum square footage for back to back sign connection from 15 sft to 18 sft.

SIGN-300-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- All Sheets:
 - Changes were made to each sheet to conform to a drafting standard. All edits to the document were cosmetic; no changes in the design of the structure were made. All edits and changes include:
 - Line weights
 - Dimensioning
 - Weld Symbols
 - General Notes
 - Detail Notes
 - Font

SIGN-330-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Sheet 4 of 4:
 - Removed the reference “Galvanized 18” min. from top”. Replaced the last sentence of the Anchor Bolt Information Section to: “Anchor bolts, nuts, and washers shall be per Section 908.14 of the MDOT Standard Specifications for Construction.

SIGN-340-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Sheet 3 of 7:
 - Removed the reference “Galvanized 20” min. from top”. Updated sentence numeral 2: “Anchor bolts, nuts, and washers shall be per Section 908.14 of the MDOT Standard Specifications for Construction.

SIGN-350-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Sheet 3 of 6:
 - Removed the reference “Galvanized 20” min. from top”. Updated sentence numeral 2: “Anchor bolts, nuts, and washers shall be per Section 908.14 of the MDOT Standard Specifications for Construction.

SIGN-360-B: Dated 05/24/18

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Approved as a Standard, returned to Signing Standards from Special Details.

- All Sheets:
 - o Changes were made to each sheet to conform to a drafting standard. All edits to the document were cosmetic; no changes in the design of the structure were made. All edits and changes include:
 - Line weights
 - Dimensioning
 - Weld Symbols
 - General Notes
 - Detail Notes
 - Font

SIGN-370-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- All Sheets:
 - o Changes were made to each sheet to conform to a drafting standard. All edits to the document were cosmetic; no changes in the design of the structure were made. All edits and changes include:
 - Line weights
 - Dimensioning
 - Weld Symbols
 - General Notes
 - Detail Notes
 - Font

SIGN-520-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- All Sheets:
 - o Changes were made to each sheet to conform to a drafting standard. All edits to the document were cosmetic; no changes in the design of the structure were made. All edits and changes include:
 - Line weights
 - Dimensioning
 - Weld Symbols
 - General Notes
 - Detail Notes
 - Font
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SIGN-540-B: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- All Sheets:
 - o Changes were made to each sheet to conform to a drafting standard. All edits to the document were cosmetic; no changes in the design of the structure were made. All edits and changes include:
 - Line weights

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- Dimensioning
- Weld Symbols
- General Notes
- Detail Notes
- Font
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SIGN-700-D: Dated 05/24/18

Approved as a Standard, returned to Signing Standards from Special Details.

- Sheet 1 of 5:
 - Changed “Truss” section to “Sign Location Detail”
 - Changed note for elevation to say “location detail” in place of “location plan”
 - Added end support column to truss detail
- Sheet 2 of 5:
 - Added “End support column” to Elevation detail
 - Changed note for elevation to say “location detail” in place of “location plan”
 - Changed notes to clarify sign dimensions and placement for different truss types

September 15, 2017: The following updates were made to the web site.

SIGN-300-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-300-B

SIGN-360-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-360-B

SIGN-370-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-370-B

SIGN-500-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-500-B

SIGN-520-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-520-B

SIGN-540-B: Dated 02/08/16

Standard was returned to Special Detail and renamed SIGN-540-B

July 26, 2016: The following updates were made to the web site.

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SIGN-207-C: Dated 05/01/16

Standard was returned to Special Detail and renamed SIGN-207-D

May 24, 2016: The following updates were made to the web site.

SIGN-110-D: Dated 03/31/16

Standard was returned to Special Detail and renamed Sign-110-E

March 22, 2016: The following updates were made to the web site.

SIGN-700-C: Dated 01/25/16

Standard was returned to Special Detail and renamed Sign-700-D

June 23, 2015: The following updates were made to the web site.

SIGN-100-F:

Approved as a Standard, returned to Signing Standards from Special Details.

- Removed signs R3-7a and W6-4
- Changed "Sign Type" on various signs to Type VA and VB
- Added R6-1 (54" x 18")
- Altered dimensions for W13-1 from 24" to 30"
- Sheet 2 of 3: Changed "Support size" for E5-1 and E5-1a to include 4" x 6" wood supports as an option

SIGN-150-D: Approved as a Standard, returned to Signing Standards from Special Details.

- Updated sign selection charts as per the 2013 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaries, and Traffic Signals (6th Edition).
- Added Note "Review SIGN-100-SERIES and SIGN-110-SERIES for support selection prior to using SIGN-150-SERIES" to selection charts. The note is intended to avoid conflicts between the support selection information from SIGN-150 and the standard supports shown in SIGN-100 and 110 series.
- Added sign support selection charts for 1:6 slope section for freeway and non-freeway.

SIGN-200-D: Approved as a Standard, returned to Signing Standards from Special Details.

- Removed image showing bolted together 3# posts (6# post) and explanation from sheet 1
- Added notes 7 and 8 referencing the maximum square footage for a sign on 3# posts on sheet 3

SIGN-207-C: Approved as a Standard, returned to Signing Standards from Special Details.

- Standard was returned to Special Detail and renamed SIGN-207-C

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- Sheet 12: Changed galvanized tubing dimensions for front elevation from 2 ½" x 2 ½" to 2" x 2"
- Sheet 12: Changed galvanized tubing dimensions for base plate details from 2 ¼" x 2 ¼" to 1 ¾" x 1 ¾" and added "(stub)"
- Sheet 13: Changed galvanized tubing dimensions for front elevation from 2 ½" x 2 ½" to 2" x 2"
- Sheet 13: Changed galvanized tubing dimensions for right side view from 2 ¼" x 2 ¼" to 1 ¾" x 1 ¾"

SIGN-210-B: Approved as a Standard, returned to Signing Standards from Special Details.

- Added centerline symbol on End View on sheet 2
- Added note 8 referencing centering signs on sheet 5

SIGN-220-C: Approved as a Standard, returned to Signing Standards from Special Details.

- Added to note in shim detail on sheet 1: "A maximum of 2 shims per column shall be used. Any combination of shims is allowed as long as the total number of shims does not exceed 2 per column."
- Removed mention of step E from Column End View detail on sheet 1 (Step E was consolidated into the Step D in a previous change)
- Added "(36 KSI minimum)" to the Elevation detail on sheet 1

SIGN-700-C: Approved as a Standard, returned to Signing Standards from Special Details.

- Changed "Erection L's" to "Erection Angles" under Steel Column Breakaway Elevation View detail on sheet 4
- Added "Erection Angles" to the Steel Column Breakaway Plan View detail on sheet 4

March 2, 2015

SIGN-150-C: Dated 01/14/15

Standard was returned to Special Detail and renamed Sign-150-D

SIGN-207-B: 02/23/15

Standard was returned to Special Detail and renamed Sign-207-C

December 16, 2014

SIGN-100-E: Dated 08/06/14

Standard was returned to Special Detail and renamed SIGN-100-F

SIGN-200-C: Dated 08/06/14

Standard was returned to Special Detail and renamed SIGN-200-D

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SIGN-210-A: Dated 08/13/14

Standard was returned to Special Detail and renamed SIGN-210-B

SIGN-220-B: Dated 12/02/14

Standard was returned to Special Detail and renamed SIGN-220-C

SIGN-700-B: Dated 08/06/14

Standard was returned to Special Detail and renamed SIGN-700-C

October 22, 2014

Sign-110-d: Dated 08/13/2014

Signing Special Detail, returned to Sign Support Standard Plans.

Sign-207-b: Dated 08/13/2014

Signing Special Detail, returned to Sign Support Standard Plans.

July 24, 2014:

Sign-110-c: Dated 02/07/14

Standard was returned to Special Detail and renamed Sign-110-d

Sign-207-a: Dated 09/15/11.

Standard was returned to Special Detail and renamed Sign-207-b

February 18, 2014:

Sign-110-c, Sign-200-c: Dated 02/07/14

Signing Special Details, returned to Sign Support Standard Plans.

Sign-720-b, Sign-820-b, Sign-870-b, Sign-890-b: Dated 09/10/13.

Signing Special Details, returned to Sign Support Standard Plans

November 19, 2013: The following updates were made to the web site.

Sign-110-c: Standard, returned to Signing Special Details.

Sign-200-c: Standard, returned to Signing Special Details.

August 20, 2013: The following updates were made to the web site.

Sign-720-b: Standard, returned to Signing Special Details.

Sign-820-b: Standard, returned to Signing Special Details.

Sign-870-b: Standard, returned to Signing Special Details.

Sign-890-b: Standard, returned to Signing Special Details.

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July 16, 2013:

The following updates were made to the web site.

Sign-740-b Approved as a Standard, returned to Signing Standards from Special Details.

Sheet 4 of 5 the words "Strap and Strapping" changed to "Band and Banding" respectively to match 2012 Standard Specification for Construction.

Added note # 4.

March 20, 2012: The following updates were made to the web site.

Updated signing notes pertaining to MDOT standard specifications for Construction from "2003" to "current edition" and updated reference sections per new edition for the following standards:

SIGN-200-B: Dated 08/11/11, Sheet 3 of 3, note #2
SIGN-207-A: Dated 08/11/11, Sheet 14 of 14, note #1
SIGN-210-A: Dated 03/01/05, Sheet 5 of 5, note #6
SIGN-220-B: Dated 06/01/06, Sheet 1 of 3
SIGN-230-A: Dated 03/01/05, Sheet 2 of 2, note #4
SIGN-300-A: Dated 08/11/11, Sheet 7 of 7, note #3
SIGN-340-A: Dated 08/11/11, Sheet 3 of 7, note #1
SIGN-350-A: Dated 08/11/11, Sheet 3 of 6, note #1
SIGN-360-A: Dated 08/11/11, Sheet 2 of 10, note #4
SIGN-370-A: Dated 08/11/11, Sheet 2 of 10, note #4
SIGN-380-A: Dated 08/11/11, Sheet 5 of 5, note #3
SIGN-700-B: Dated 07/20/11, Sheet 5 of 5, note #10
SIGN-710-A: Dated 03/01/05, Sheet 1 of 1, note #3
SIGN-720-A: Dated 03/01/05, Sheet 2 of 2, note #1
SIGN-740-A: Dated 03/01/05, Sheet 2 of 5, note #2
SIGN-750-A: Dated 08/11/11, Sheet 1 of 1, note #2
SIGN-800-A: Dated 08/11/11, Sheet 11 of 12, note #6,9,11,17
SIGN-810-A: Dated 08/11/11, Sheet 10 of 11, note #9,13
SIGN-820-A: Dated 08/11/11, Sheet 8 of 8, note #10,12
SIGN-830-A: Dated 08/11/11, Sheet 8 of 8, note #10,12,15
SIGN-850-A: Dated 08/11/11, Sheet 3 of 3, note #9,13,
SIGN-870-A: Dated 08/11/11, Sheet 3 of 4, note #9,13
SIGN-880-A: Dated 08/11/11, Sheet 3 of 4, note #6,8,13
SIGN-890-A: Dated 08/11/11, Sheet 4 of 5, note #6,9,13

Updated signing notes pertaining to AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals from "4th edition" to "current edition" for the following standards:

SIGN-360-A: Sheet 2 of 10, note #1	SIGN-870-A: Sheet 4 of 4, note #22
SIGN-370-A: Sheet 2 of 10, note #1	SIGN-880-A: Sheet 4 of 4, note #21

CHANGE LIST for MDOT Signing Unit Standard Plans

SIGN-380-A: Sheet 5 of 5, note #2

SIGN-890-A: Sheet 5 of 5, note #22

SIGN-800-A: Sheet 12 of 12, note #22

SIGN-810-A: Sheet 11 of 11, note #19

SIGN-820-A: Sheet 8 of 8, note #20

SIGN-830-A: Sheet 8 of 8, note #20

SIGN-850-A: Sheet 3 of 3, note #22

January 17, 2012: The following updates were made to the web site.

Sign-120-D Roadside Sign Locations& Support Spacing

Sheet 7 of 8: Inserted text "4'- Do Not Enter and Wrong Way Signs For Freeway Ramps" under the heading "Ramps/Crossroads"

Note 2: revised to add WRONG WAY/ DO NOT ENTER signs.

Sheet 8 of 8: Added Note #7 "Wrong Way and Do Not Enter Sign Support for Freeway Ramps shall have Red Reflective Sheeting installed on the Sign Supports

Note 3: Changed the word "contract" to "elevation".

November 15, 2011: The following updates were made to the web site.

SNSUP-INDEX-A:

The following revised Standard Plans has been approved and shows a date of August 08, 2011 FHWA approval:

Sign-100-D to Sign-100-E, Sign-150-B to Sign-150-C, Sign-700-A to Sign-700-B
Sign-115-B to Sign-115-C, Sign-160-B to Sign-160-C, Sign-730-A to Sign-730-B
Sign-130-A to Sign-130-B, Sign-200-A to Sign-200-B, Sign-760-A to Sign-760-B

The following Special Details has been approved as Standard Plans and shows a date of September 15, 2011 FHWA approval:

Sign-207-A, Sign-360-A, Sign-510-A, Sign-550-A, Sign-800-A, Sign-850-A,
Sign-300-A, Sign-370-A, Sign-520-A, Sign-600-A, Sign-810-A, Sign-870-A,
Sign-330-A, Sign-380-A, Sign-530-A, Sign-610-A, Sign-820-A, Sign-880-A,
Sign-340-A, Sign-500-A, Sign-540-A, Sign-750-A, Sign-830-A, Sign-890-A,
Sign-350-A

SIGN-100 Standard Sign Installations

Changed "H" in diagrams to "S"; S = 2 inch

Sheet 1 of 3: Added 30"x 36" dimension for R2-1

Sheet 2 of 3: Added 42"x 30" dimension for 5-1a

Added 24" x 36" dimension for W1-8

Deleted old Mile Markers D10-1, 2, 3

CHANGE LIST for MDOT Signing Unit Standard Plans

The enhanced MM (D10-4, 5) can use 4" X6" Wood Post.

SIGN -115-a Sign Location Code Placement

Sheet 1 of 10: Fixed sign placement on the roadway diagram

Sheet 7 of 10:

Added Overhead Plastic, Heavy Gauge Alum., Sandwiched Mat'l, and Corrugated Plastic to the Material Type Column. Insert a list of new supports for the Support Type Column.

SIGN-130 Railroad Crossing Sign

Sheet 1-2: Revised notes referring Type III to Type IX

SIGN-150 Sign Support Selection Chart

Sheet 2-5: Removed all occurrences of 4"x 6" and 6"x 8" Wood Post under the 3-foot sign width column.

SIGN-160 Cantilever Sign Support Selection Chart

Sheet 1 of 1: Changed "80" MPH Wind Zone to "90"

SIGN-207 Perforated Steel Square Tube Sign Breakaway System

Sheet 13 of 14: Added "Sq. (12 ga) galvanized tubing" after the word "stub for Right Side View.

Sheet 14 of 14:

Revised note #5 to read: "Square tube support suitable for single sign connection with a maximum of 7.5 sft. Back to back sign connections have a maximum of 15 sft."

Revised note #7 to read: "Use the concrete median barrier connection (square tube support) when installing signs on concrete barriers having a top width of 6 inches or wider."

SIGN-700 Truss, Cantilever, Column and Exit Number Connection Details

Sheet 2 of 5: Insert notes about sign height and max/min underclearance for Type E Trusses.

December 15, 2009: The following updates were made to the web site.

SIGN-760-B: Moved to Sign Support Special Details, as an Interim Special Detail.

SNSUP-INDEX-A: Sheet 1 of 2 changed Sign-760-B from a Standard to an Interim Special Detail.

December 04, 2009: The following updates were made to the web site.

CHANGE LIST for MDOT Signing Unit Standard Plans

SNSUP-INDEX-A: Dated 11/17/09.

Sheet 1 of 2: Changed standard plan number from Sign-100-C to Sign-100-D and changed from a Special Detail to a Standard, FHWA approval date 10/22/09.
Changed standard plan number from Sign-115-A to Sign-115-B and changed from a Special Detail to a Standard, FHWA approval date 10/22/09.
Changed standard plan number from Sign-120-A to Sign-120-B and changed from a Special Detail to a Standard, FHWA approval date 10/22/09.
Changed standard plan number from Sign-150-A to Sign-150-B and changed from a Special Detail to a Standard, FHWA approval date 10/22/09.

November 17, 2009: The following updates were made to the web site.

SIGN-100-D, SIGN-120-B, and SIGN-150-B:

Returned to Signing Standards from Interim Special Details.

SIGN-115-B: Dated 10-16-2008, added sheets 8-9.

March 17, 2009: The following updates were made to the web site.

SIGN-120-C:

Moved to Sign Support Special Details, as an Interim Special Detail.

February 17, 2009: The following updates were made to the web site.

SIGN-120-C: Dated 01/20/2009

Sheets #1-3 Changed the 7 foot dimension from the ground to the bottom of the sign, to the roadway to the bottom of the sign.

SIGN-150-A: Dated 01/20/2009

Moved to Sign Support Special Details, as an Interim Special Detail.

October 04, 2007: The following updates were made to the web site.

Signsup-Index-A: Sheet #1 of 2 changed Sign-200-A to a Special Detail.

Sign-200-A: Changed from "Standard" SIGN-200-A to a "Special Detail". Note that SIGN-200-A will need to be included in Contract Plan Sets along with other Special Details.

Sheet #2 of 3, removed "6 lbs Steel Post" because it isn't NCHRP 350 crash compliant.

May 10, 2007: The following updates were made to the web site.

SIGN-210-A:

Sheet 1 of 5 read (ASTM A-653) instead of (ASTM A-569) because (ASTM A-569) became obsolete.

CHANGE LIST for MDOT Signing Unit Standard Plans

SIGN-700-A:

Sheet 3 of 5: In U-Bolt note read 2" instead of 1 ¼".

April 19, 2007: The following updates were made to the web site.

SIGN-100-C:

Changed from "Standard" SIGN-100-B to a "Special Detail". Note that SIGN-100-C will need to be included in Contract Plan Sets along with other Special Details.

Sheet 2 of 3 Added sign type 3 to E5-1A to No. column.

Changed D10-4 and D10-5 sign type from IIA to IIIA.

Sheet 3 of 3 added to Note #5.

August 31, 2006: The following updates were made to the web site. Standard Plans show a date of August 28, 2006 FHWA approval.

SIGN-100-B STANDARD SIGN INSTALLATIONS:

Sheet 1 of 3

R2-4a: Changed sign to read 70 instead of 55 and TRUCKS 60 instead of MINIMUM 45.

R2-4b: Added row of information.

W1-1 (36) etc.: In Sign column Change 35 M.P.H. to 25 M.P.H.

Sheet 2 of 3

In column "Support Size" read: Refer to Special Detail VIII 205 instead of 4"x6" (Nominal Wood).

In column "Support-Size" read: Refer to Special Detail VIII 205 instead of 3 lbs.

In column "Bottom-Height": read 4 ft instead of 6 ft.

SIGN-110-B STANDARD ROUTE MARKER INSTALLATIONS:

In column "Sign" added Shield

In column "Sign Type" changed all IIIA to IIIB

SIGN-160-B CANTILEVER SIGN SUPPORT SELECTION CHART:

Moved "TYPE E CANTILEVER" note to above the curve and added "TRUSS" below the curve.

SIGN-211-A: Deleted.

SIGN-220-B STEEL COLUMN BREAK-AWAY (W):

Sheet 1 of 3: Changed washer thickness from 0.109" +- 0.010 to 0.125

Sheet 3 of 3: Delete note 1.E and added "USE COLORED LOCTITE" to note 1.D

CHANGE LIST for MDOT Signing Unit Standard Plans

December 22, 2005: The following updates were made to the web site. Standard Plans show a date of August 17, 2005 FHWA approval.

CHANGE LIST for MDOT Signing Unit Standard Plans

SIGN SUPPORT STANDARDS AND SPECIAL DETAILS

Nineteen “Sign Support Special Details” have been converted to “Sign Support Standards” by request of the Federal Highway Administration and MDOT’s Design Support Area. Twenty-nine of the VIII series remain as Sign Support Special Details.

Sign Support Standards:

These new Sign Support Standards **DO NOT HAVE TO BE INSERTED** into plan sets.

Sign Support Special Details:

These existing Sign Support Special Details **ARE REQUIRED TO BE INSERTED** into plan sets.

The Sign Support Index (identical for Sign Support Standards and Special Details) has been updated to indicate which plans are Standards and which are Special Details.