MICHIGAN DEPARTMENT OF TRANSPORTATION MDOT

EVALUATION OF GALVANIZED PEDESTRIAN BRIDGES



MATERIALS and TECHNOLOGY
DIVISION

MICHIGAN DEPARTMENT OF TRANSPORTATION MDOT

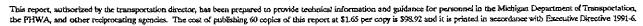
EVALUATION OF GALVANIZED PEDESTRIAN BRIDGES

D. C. Long E. M. Phifer

A State Planning and Research Project by the Michigan Department of Transportation in Cooperation With the Federal Highway Administration

Research and Technology Section Materials and Technology Division Research Projects 73 G-197 Research Report No. R-1335

Michigan Transportation Commission Barton W. LaBelle, Chairman; Richard T. White, Vice-Chairman; Robert M. Andrews, Jack L. Gingrass John C. Kennedy, Irving J. Rubin Patrick M. Nowak, Director Lansing, May 1995





ACTION PLAN

- 1. Engineering Operations Committee
 - A. Approve this report.
- 2. R. A. Welke, Deputy Director, Bureau of Highways
 - A. Transmit to FHWA.
- 3. Materials and Technology Division
 - A. Project complete; no action.

Executive Summary

This final report compares the performance of galvanized structural T's in a truss-type pedestrian bridge to other structural shapes and types of coating. In 1973, the department developed a work plan to determine whether galvanized structural T's on a test bridge in Harvey would perform better than welded pipe trusses on pedestrian bridges. This project has the ambitious purpose of comparing structural differences, protection methods and assembly procedures using only five control structures.

Based on the meager data available, the researchers concluded that the type of protective coating is more important than the structural design or fabrication procedure in providing extended corrosion control. The use of galvanizing and the other experimental features did not increase the cost of the project as expected, and the actual cost was 15 percent under the \$50,000 estimate. Our current view on galvanizing as a protective coating is that it functions like a zinc primer and requires two additional coats of "paint" on top of it to provide satisfactory, long-term performance.

Introduction

This final report compares the performance of galvanized structural T's in a truss-type pedestrian bridge to other structural shapes and types of coating. Two similar experimental structures were compared to five control bridges (Table 1) for cost, construction ease and corrosion resistance. The experiment compared structural T's to other shapes, galvanizing to painting, and galvanized preassembled sections to individual panels.

In 1973, the department developed a work plan to determine whether galvanized structural T's on a test bridge in Harvey would perform better than welded pipe trusses on pedestrian bridges. A similar structure erected north of Detroit is a secondary test structure, with other pedestrian bridges in the Lower Peninsula serving as controls. The first progress report published in 1974 contains the work plan, initial inspection reports and details of the construction phase.

TABLE 1							
Structure No.	Location	Coating	Design				
P01 of 52042 Experimental	Over US-41 in Harvey, District 1	Galvanized	Structural Ts galvanized in preassembled sections.				
P01 of 50031 Control	Over M-97 at Rose Lake in Mt. Clemens, Metro	Galvanized	Structural L's and T's with truss-panel walls, floors and roof.				
P02 of 33043 Control	Over M-78 at Harrison Rd. in East Lansing, District 8	Galvanized; epoxy and urethane added in 1986	Square tubing				
P02 of 63101 Control	Over I-696 East of Orchard Lake Rd. in Farmington, Metro	Alkyd	Round tubing				
P02 of 33032 Control	Over I-96 BL at Mason St. in Lansing District 8	Alkyd	Square tubing				
P01 of 24011 Control	Over US-31 in E. Petoskey, District 4	Alkyd	Square tubing				
P02 of 50031 Experimental	Over M-97 in Fraser, Metro District	Galvanized	Same design as the test bridge.				

Discussion

Maintenance inspected the welded and bolted connections, on all structures in the study, for structural integrity as part of its annual inspection program, but there is limited information from these inspections on how the coating performed. Between 1991 and 1993, Research Laboratory personnel conducted final inspections, concentrating on the condition of the protective coating. Selected maintenance inspection reports from the last 10 years and the final research inspection reports are in Appendix A.

This project has the ambitious purpose of comparing structural differences, protection methods and assembly procedures using only five control structures. With the limited amount of data available for each variable, the researchers could only arrive at general conclusions. By reviewing old inspection reports and conducting a final inspection themselves, the researchers attempted to determine the effectiveness of galvanizing and to compare structural shapes and fabrication procedures.

Both experimental structures are still serviceable after 20 years of exposure, suffering mostly superficial rusting around the connection bolts. Galvanizing provided more protection on these structures than the alkyd coating used on the control structures in Farmington and Petoskey. The galvanized structure in East Lansing, worse than both experimental bridges, required recoating in 1986. The Mt. Clemens bridge is the only control structure that performed as well or better than the experimental bridges.

Experimental Structures

P01 of 52042 - Over US-41 in Harvey

The truss, stairs and platforms came in assembled sections, with holes predrilled for field connections. The structure was then disassembled, galvanized and re-assembled in the field using galvanized bolts. The bridge opened to pedestrian traffic in December 1971, and the initial inspection in 1973 showed that the experimental features had performed satisfactorily. Maintenance inspection reports dating from 1984 do not mention the condition of the galvanizing. Research personnel inspected the structure in 1991 and found corrosion on bolted connections, previously damaged areas, fencing connections and edges of T and L members.

P02 of 50031 - Over M-97 in Fraser

Constructed in 1972, this bridge, the same design as the bridge in Harvey, is the secondary standard for this project. Researchers could not locate any inspection reports for this structure prior to 1993. In 1993, inspectors found

rust staining on the fascia beam and rusty connection bolts over the roadway, similar to the other experimental structure in Harvey.

Control Structures

P01 of 50031 - Over M-97 at Rose Lake in Mt. Clemens

This structure was built in 1966 using galvanized structural L's and T's. The truss-panel floor, walls and roof were galvanized and assembled into panels, which were then combined into sections. The 1993 research field inspection report noted that the T and L members were rusting where there was abrasion from the attached fencing. The grating was completely rusted, and the only other structural rusting was at the bolted connections. This structure had less corrosion than the Harvey experimental structure; therefore, galvanizing after fabrication did not provide additional corrosion resistance.

P02 of 33043 - Over M-78 at Harrison Road in East Lansing

This structure, built in 1970, used square tubing which was assembled into sections and then galvanized. The 1984 Maintenance inspection report mentions 50-60 percent rust on the main portion. The coating was updated with a two-coat system of epoxy and urethane in 1986 and is now in good condition with 5 percent or less rust noted during the 1993 inspection.

P02 of 63101 - Over I-696 east of Orchard Lake Road in Farmington

The bridge is built with round tubing which was coated in 1971 with alkyd paint by Maintenance forces. The 1985 Maintenance inspection documented that the end columns were 50 percent rusty, and the stairway, rail posts, and pipes had 80 percent rust. The inspector recommended cleaning and recoating the structure at that time, but there is no indication that it was done.

The September 1993 inspection report revealed that the painted areas were 80 percent rusted with handrails up to 90 percent rusted. The galvanized treads are beginning to show some areas of rust. Even though its appearance is poor, the bridge does not have any serious structural problems or severe section loss. Inspectors found considerably more corrosion on this structure than on the galvanized structure in Harvey. The non-sacrificial coating used in 1971 is the primary cause of the increased rusting.

P02 of 33032 - Over I-96 BL at Mason Street in Lansing

This structure was removed in 1990 during the reconstruction of Cedar Street. It was built of square tubing and originally alkyd coated, but it did not have any inspection reports and will not be discussed further.

P01 of 24011 - Over US-31 in East Petoskey

The truss portion of this bridge was constructed of painted square tubing in 1967. As late as 1987, this structure had only 5 percent rust, but by 1989 it had increased to 10 percent, and Maintenance recommended cleaning and recoating. The 1993 inspection report showed more than 50 percent flash rust on the exterior portions of the truss and less than 20 percent on the interior portions. The north ramp and support trusses had been replaced with painted galvanized members. Because a non-sacrificial coating was used, there was considerably more corrosion on this bridge than on the test bridges. During the May 1994 inspection, we found the entire structure recoated with an unknown system which appeared to have been brushed or rolled on, an unacceptable, non-standard practice. This was done without the department's knowledge, and we do not know who performed the work.

Costs

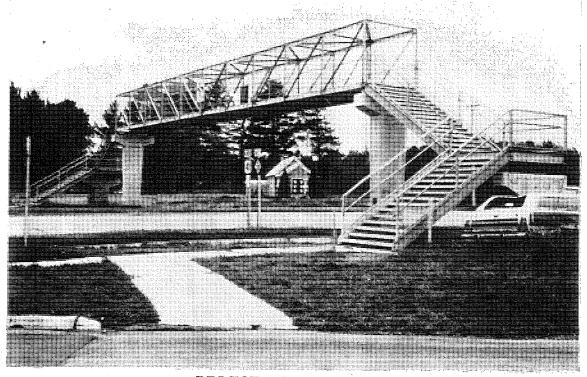
In 1971, our bid estimators anticipated an increase of \$1000 per galvanized structure over an identical painted structure. However, the use of galvanizing and the other experimental features did not increase the cost of the project as expected, and the actual cost was 15 percent under the \$50,000 estimate.

Conclusions and Recommendations

Based on the meager data available, the researchers concluded that the type of protective coating is more important than the structural design or fabrication procedure in providing extended corrosion control. Our current view on galvanizing as a protective coating is that it functions like a zinc primer and requires two additional coats of "paint" on top of it to provide satisfactory, long-term performance. A zinc-rich organic primer accomplishes the same purpose as galvanizing, and since 1984, we have recommended coating all structural steel with a three-coat epoxy zinc-rich system for maximum cost-effective protection. If a structure is galvanized, we recommend adding a tie coat with intermediate and top coats for maximum protection and performance.

APPENDIX A

P01 52042 US-41, M-28



PEDESTRIAN OVERPASS

FIELD INSPECTION REPORT

PROJECT #: 52042	STRUCTUE	RE #: P01	DATE INSPECTED: 10/15/91			
LOCATION: US-41 @ Harvey/Man	rquette	INSPECTORS:	: L. Senko/E. Phifer			
PROJECT ENGINEER OR REPRESENT	rative:					
SUPPLIER OF COATING SYSTEM:	Galvanizi	ing				
PURPOSE: 73 G-197 Inspection	n					
FAILURE TYPES: NO	YES		LOCATION			
FADING X PEELING X BLISTERING X RUNS AND SAGS X						
PINPOINT RUST	X	areas, prevareas where	as limited to bolted viously damaged areas, ethe fencing rubbed on izing and some edges of L's.			
PACK RUST X DAMAGED COATING PAINT OVER DEBRIS X DEFICIENT PRIMER X DEFICIENT TOPCOAT X	X	Few, randor	n throughout bridge.			
EVALUATION: Areas rusting an	re typical	l bad spots or	most bridges.			
FOLLOW UP NEEDED: Any additional inspections needed to complete the project.						
FINAL COMMENTS: This report was prepared for sole use in the G-197 report. The information was compiled from inspection notes taken during the original inspection.						
signature: Glundly Date: 6 / 9 / 94						

cc: J. W. Reincke (73 G-197) R. E. Nordlund E. M. Phifer

MICHIGAN DEPARTMENT. BRIDGE INSPECTION REPORT OF TRANSPORTATION 10/7/93 P2502 (9/89) DATE INSPECTED: INSPECTED BY: CKJ UNDER PEDESTRIAN X-OUR PO1-52042 ROUTE US-41 U. IDGE NO. COUNTY MARQUETTE LOCATION IN HARVEY DISTRICT 1 BUILT 1971 1 = 173 0.0 - 5 DESCRIPTION: SPANS RDWY, WIDTH TYPE STL TRUSS THROUGH PED DESIGN LOAD FOUNDATION: 1. REPAIRS MADE 9 - - - + NEW 7-8 - - - - GOOD 2. ADDITIONAL INSPECTION EQUIPMENT 5-6 - - - - FAIR 4 - - - + POOR 3 - - - SERIOUS 3. CRITICAL INSPECTION FEATURE 4. PAINT CLASS: _____ YEAR/COLOR _ 2 OR LESS - CRITICAL POSTING: UNIT RATING EXPLANATION OF CONDITIONS 93 MATERIAL: SURFACE DECKGal.EXDMetalAPPROACH MIN. OPENING EXP. JOINT TYPE 1. SURFACE NA YR. OVERLAY 2. OECK 8 3. EXPANSION JOINTS 4. OTHER JOINTS 5. SIDEWALK & CURBS 6. RAILINGS 8 7. UTILITIES 3. BEARING 8 DEVICES 9. ORAINAGE SYSTEM # 10. STRINGERS 8 P.&H. # 11. PAINT 4" x 3" galv. "T" beam posts on crossover and 2-1/2" sq.galv. posts on stairs. Galv. chain link fencing on entire structure. 12. SECTION LOSS Some fence ties missing, remainder of ties rusty. 13. ABUTMENTS #11 Entire structure galvanized steel 14. PIERS 15. SLOPE PROTECTION #14 Piers on east side show light map cracking. 16. PAVEMENT 17. SHOULDERS SIDEWALKS 18. SLOPES 19. GUARD RAIL 20. UNDERWATER INSP. (DESCRIBE) 21. CHANNEL RECOMMENDATIONS: PROTECT. #61 22. CULVERT

- 10 -

. (OVER 20') #62 SI&A # 57

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MICHIGAN DEPARTMENT

BRIDGE INSPECTION REPORT

OF TRANSPORTATION

DATE INSPECTED: 17/20/91

INSPECTED BY: CKU

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	3. EXPANSION JOINTS	~-						
	4. OTHER JOINTS	-						
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IUCTI	6. RAILINGS	8				#6 4" x 3" galv. "T" be	am posts on crossover and 1v. chain link fencing or	2-1/2" sq. galv.
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	SI & A # 67	7						
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MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (3/87)

DATE INSPECTED:

			
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	YR. OVERLAY NA.	<u> </u>	-	<u> </u>	EXP. JOINT TYPE N. A MIN. OPENING " >	
	2. DECK	7	-			
	3. EXPANSION JOINTS N.A					
	4. END JOINTS	7				
JRE	4. END JOINTS 5. CONSTRUCTION JOINTS 6. SIDEWALK	7				
FRUCT	6. SIDEWALK & CURBS N. A	-				
SUPERSTRU	7. FASCIAS	-				
SUF	8. RAILING POSTS				8. 89. 3"x4" Galv. T Blam Posts on Halkoven 527 50	برداره بم
	9. RAILING PANELS	7			8. E 9. 3"x 4" Galv. T Blam Posts on Walkover E 22 Sq & Posts on Stormay Galv-Chain Luik Fencing on structure Some Fence ties missing and Remainder of Ties Rus	fore
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	11. STRINGERS	8			SEP21	
	12. PAINT	-			12. Entine 1 Structure 15 Galv. Steel	
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TRUCT	14. PIERS	7			14. Light map cracking & Incipient Cracking on Piers	<u> </u>
SUBSTRU	15. SLOPE PROTECTION	_		Alvert State Control		
	16. PAVEMENT					
	17. SHOULDERS SIDEWALKS			-		
-ES	18. SLOPES	_				
APPROACI	19. GUARD RAIL					
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	21. WATERWAY				RECOMMENDATIONS:	
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	3. Expansion Joints	N.A.	
	4. End Joints	8	
RE	5. Construction Joints	8	
RUCTU	6. Sidewalks & Curbs		
SUPERSTRUCTURE	7. Fascias	-	8. 89 4"x3" Galv. T Begun posts on Crossover & 21/2" So Galv. Posts on Stains Galv. Chair Link
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	16. Pavement		
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APPROACHE	18. Slopes	_	
ΑP	19. Guard Rail		
	20. Curb & Gutte		
	21. Waterway		
-	22. Utilities		
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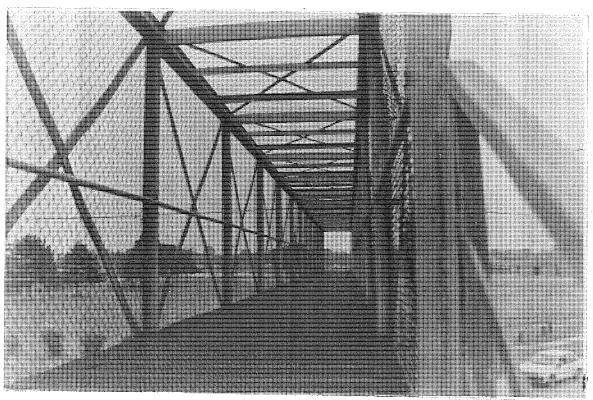


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50.0000000 and	WALKOWSKI STEEDER

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	Revised Dimensions			4 Marginal Poor
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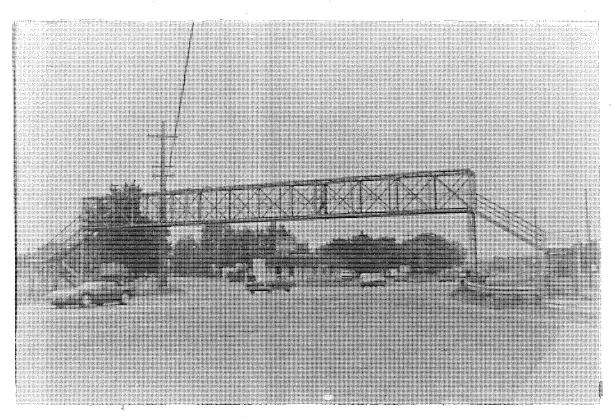
PO1 - 50031, 8-6-86



PO1 - 50031, 8-6-86



PO1 - 50031, 8-6-86



PO1 - 50031, 8-6-86

FIELD INSPECTION REPORT

PROJECT #: 50031	STRUCTUR	Œ #: P02	DATE INSPECTED: 08/31/93			
LOCATION: M-97 @ Masonic Blvd	l Fraser	INSPECTORS:	B. Beck/A. Grisdale			
PROJECT ENGINEER OR REPRESENT	CATIVE:					
SUPPLIER OF COATING SYSTEM:	Galvanizi	Lng				
PURPOSE: Research Project 73	3 G−197 Ar	mual Inspecti	Lon			
FAILURE TYPES: NO	YES		LOCATION			
FADING PEELING X BLISTERING X RUNS AND SAGS X						
PINPOINT RUST DAMAGED COATING PAINT OVER DEBRIS DEFICIENT PRIMER DEFICIENT TOPCOAT	XX	Some small	chips.			
EVALUATION: Overall appears and ALL connection bolts over	nce is god er roadway	od. Rust sta: y are rusted.	ining of facia beam,			
FOLLOW UP NEEDED: Annual in:	spection (intil project	is closed.			
FINAL COMMENTS:						
signature: Bryon D. B	rech	DATE:	09 / 01 / 93			

cc: J. W. Reincke (73 G-197) D. C. Long

P2502 (9/89)

DATE INSPECTED: INSPECTED 8Y:

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T.	5. SIDEWALK & CURBS	-	1.			
RICT	6. RAILINGS	7			6. Ctain fine Fense	
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20%	8. SEARING DEVICES	17	P			
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iletzako esta	12. SECTION LOSS	_		-		
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rics	20. UNDERWATER INSP. (DESCRIBE)					-
URAULICS	21. CHANNEL PROTECT, #61	<u></u>			RECOMMENDATIONS:	tend
Ī	22. CULVERT (OVER 201) #62					4.554.1564
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MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

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<u> </u>	L (<pre></pre>	FAN:	D31 CLEM S ST	ENS	: RUS:	ROUTE M-97 UNDER @ ROSE AVE 180 RDWY. WIDTH 0.0 - 4 THROUGH DESIGN LOAD PED	WALKOVE L E	COUNTY MACE DISTRICT 9 BUILT 1966	MB
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i	ŀ	E. RAILING POSTS	1	7						
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	PHO.	15. GUARD RAIL	-		-		F. L. Donath Market St. 187			
		20. CURB & GUTTER					RECOMMENDATIONS:			
	****	21. WATERWAY	-							
	j	LL. 91 14, 1150	-							
		23. SI & A NO. 67	6	6						



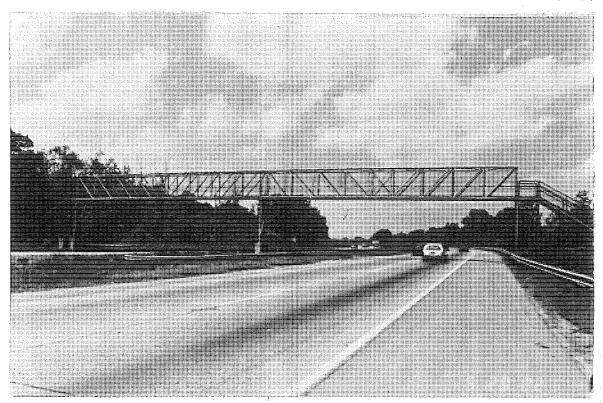
Dote Made by 117-5-84 MEL MEL MEL

Parati Parati Bridge No. Po1 50031 Route M-097 On Under Rose Ave County Macomb Diamer M Location | In Mt. Clemens | Cost of County M | Cost of County M |

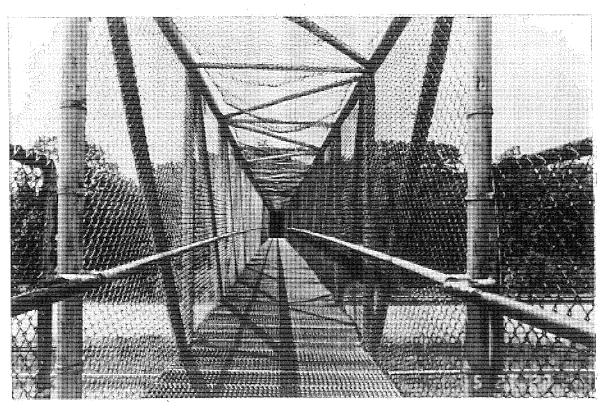
Location | In Mt. Clemens | Cost of County M |

Location | Spans - 1 = Main; Type - STT; Rd Width - None; Design Load - PED; |

Horz CL - 90R; Vert Clear - 16'3" Location 💥 Description Legend 9 7-8 New Good Fair ** 1. Repairs Made Marginal Poor 2. Revised Dimensions working the appear to be proceedings to the process of the ・劉は海線 UNIT におり RATING: EXPLANATION OF CONDITIONS arid 1. Vearing Surface Meterial: Surface Stee Deck steel a rid a Approach Stee Exponsion Joint Type Minimum Opening Exponsion Joint Type 2. Deck s in the or o Exponsion Joints 4. End Joints Construction Joints 🕾 💢 6. Sidewalks 7. Curbs 8. Fascias Chain Link 9. Railing posts fence and the local section of 保髓學 使使的复数形式 网络新大学工工工会员 CAGE 11. Stringers 10% 6 +rus galu. 12. Point Year 13. Abutments BSTRUCTUR <u>Smal</u> spalls 14. Piers 15. Slope Protection 16. Povement APPROACHES 17. Shoulders 18. Slopes 19. Guard Roll 📜 20. Curb and Gutter 21. Waterway MAINTENANCE RECOMMENDATIONS. Item# 67=



EAST SIDE ELEVATION



NORTH END OF DECK

FIELD INSPECTION REPORT

PROJECT #: 63101	STRUCTURE	#: P02	DATE INSPECTED:	09/13/93			
LOCATION: I-696 @ E of Orcha	ard Lake	INSPECTORS:	B. Beck				
PROJECT ENGINEER OR REPRESENTATIVE:							
SUPPLIER OF COATING SYSTEM: Treads are Galvanized - 4 Coat							
PURPOSE: 73 G-197 Annual Ins	spection						
FAILURE TYPES: NO	YES		LOCATION	-			
FADING PEELING BLISTERING RUNS AND SAGS PINPOINT RUST DAMAGED COATING PAINT OVER DEBRIS DEFICIENT PRIMER DEFICIENT TOPCOAT	X X X						
EVALUATION: Areas of structurail 90% rusted. Treads are has a poor appearance. No re	starting to	o show areas	of rust. Struct	Hand-			
FOLLOW UP NEEDED: Next year's inspection.							
FINAL COMMENTS: Worse looking of the structures in this project.							
signature: Bryon D.	Beck	DATE:	11 / 9 / 93	·			

J. W. Reincke (73 G-197) R. E. Nordlund D. C. Long E. M. Phifer CC:

MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (9/89) .

DATE INSPECTED: INSPECTED BY: 5-13-91

8-26-43 CAT

_	RIDGE NO. PO2-6 SCATION 5.2 MI SCRIPTION: SPAI		~~	7	_	TE I-696 UNDER E OF ORCHARD LAKE COUNTY GAKLAND DISTRICT 9 226 RDWY, WIDTH 0.0 + 4 BUILT 1962 THROUGH DESIGN LOAD PED FOUNDATION:	-
						VACED CRADLES	ALTHUM
						9 NEW 7-8 GOOD 5-6 FAIR 4 POOR 3 SERIOUS	
			YE.	AR/	COL	OR 2 OR LESS - CRITICAL	
5.	POSTING:		2 4 7	71817		EXPLANATION OF CONDITIONS	
	UNIT	-	RAT	1171			
	1. SURFACE YR. OVERLAY	_	_			MATERIAL: SURFACE DECK OF STATE APPROACH EXP. JOINT TYPE MIN. OPENING STATE " @ 0	
	2. DECK	7	7				
	3. EXPANSION JOINTS	8	7			2, SOME DECR PLATES BENT . BROKEN WELDS	
	4. OTHER JOINTS	-					
Ж	5. SIDEWALK & CURBS	-					
TRUCTURE	6. RAILINGS	G	6				
(A)	7. UTILITIES	_				G. METAL FRAME W/ CHAIN LINK FENCE	
S. P.	2. BEARING DEVICES	-					
	9. Drainage System #	-	Trustj.		••••		
	10. STRINGERS Р.&Н. # _ О	7	7			10. RUST 30% OVERALL	
	11. PAINT	4	4			18. (SEE 10F)	
	12. SECTION LOSS	-					
'J.	13. ABUTMENTS 14. PIERS	_					
SUB	14. PIERS	8	8				
ST		-					
(n	18. PAVEMENT	-				16. Some STEPS HANE INDINTATIONS	
ACHE	17. SHOULDERS SIDEWALKS	-					
APPROACHES	18. SLOPES						
≪	19. GUARD RAIL	^					
ICS	20. UNDERWATER INSP. (DESCRIBE)	,,	_			19. R = N, N, N, N	
DRAULICS	21. CHANNEL PROTECT. #81	-	-			RECOMMENDATIONS:	*******
<u>;</u>	22. CULVERT (OVER 20') #62	_	L		talabilia	(90) OCEN - CONNECT TOP FENCING W/ EXISTING TIE WILESS '94 CLEW - WELD BROKEN WELDS	
	SI & A # 57	7	7				
	£58 (Ø)	7	1				
	#59 (🙆)	7	7				
	#60 (<u>()</u>)	S	8			7.2	

MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (3/87)

DATE INSPECTED: %
INSPECTED BY:

6-5-89 MLW 12-7-89 MLW

	:		 - :	

	DOATTON 5.2	MI	E OF	I-98	226 RDWY, WIDTH 0.0 - 4 BUILT 1962
1	. REPAIRS MADE		(87)	REPLA	CED CRADLES 'E 9 NEW
					G 7-8 GOOD E 5-6 FAIR N 4 MARGINAL D 3 POOR 2 OR LESS - CRITICAL
**********	UNIT	R	ATIN	٧G	EXPLANATION OF CONDITIONS
	1. SURFACE YR. OVERLAY	_		· ·	MATERIAL SURFACE DECK OPEN GAID APPROACH EXP. JOINT TYPE MIN. OPENING " @ C
	a prov				
	2. DECK 3. EXPANSION	8	7		
	JOINTS	8	8		Z. SOME DECK PLATES BENT
	4. END JOINTS	-	/	***************************************	
URE	5. CONSTRUCTION JOINTS	_	-		
nuct	6. SIDEWALK & CURBS	-	-		
7	1	_	-		
STE	E. PAILING POSTS	8	6		8,9. METAL FRAME W/ CHAIN LINK FENCE NUMEROUS TOP FENCING TIE WIRES NOT CONNECTEL
٠٠	E. RAILING PARELE	R	6		
	15. DRAINAGE	-	-	1000	
	SYSTEM 11. STRINGERS 2. & H. O	7	7	and a second	
	15. PAINT ALVM	, ,		V, and delicated and	12. RUST 30% OVERALL
Щ.		1	?		
CTOE	13. ABUTMENTS		1		
		8	8	111111111111111111111111111111111111111	
SUB	SE SLOPE PROTECTION	_	٠.		
	16. PAVEMENT	_	_		
	17. SHOULDERS SIDEWALKS	_	-	rana, Africades in discon	
	16. SLOPES	-		-	
APPROACHE	19. GUARD RAIL		_		19. R=N,N,N,D = 1,1,1
APPR	20. CURS &		_	· · · · · · · · · · · · · · · · · · ·	
	21. WATERWAY		-	***	RECOMMENDATIONS:
	22. UTILITIES			***************************************	(90) CREW - CONNECT TOP FENCING W/EXISTING
	23. SI & A NG. 67	7	7	THE WAS APPROXIMENT	TE WIRES
	58(0)	1	7		- 24 -
	[G] A				



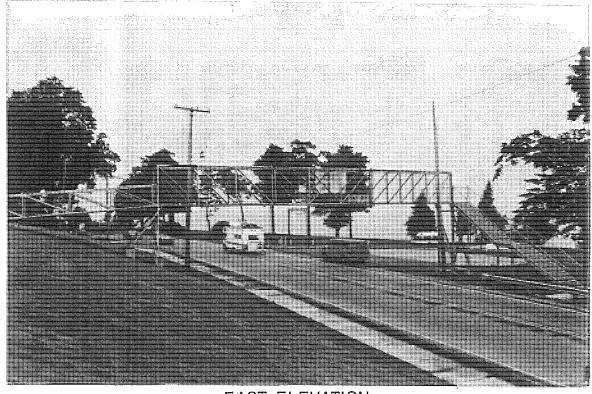
Date	Made by
3-6-87	##
9-12-85	MEL
	•
· · · · · · · · · · · · · · · · · · ·	

1	location 5.2	miles E s - 2=Ma	in; Type - STT; Rd Width - None; Design Load - PED; (6	District Built 19 62 Legend
1.	Horz Repairs Made	: CL - 69	L69R; Vert Clear - 16'4"	9 New 7-8 Good 5-6 Fair 4 Marginal 3 Poor
2.	Revised Dimensions			2 or Less Critical
	28 TINU	RATING	EXPLANATION OF CONDITIONS Meterial: Surface Steel Grating Deck Gryy and Approx	
	1. Surface		Meterial: Surface TEPP Wrating Deck GYTY SAFEW Approx Expansion Joint Type Minimum Opening	~ e °
	2. Deck	8		
	3. Joints	8		
	4. End Joints	<u></u> .		
JRE	S. Joints			
RUCTL	6. Sidewalks			
SUPERSTRUCTURE	7. Curba	*		
SUF	8. Faxciox			
	9. Roiling posts	8		
	10. Railing Ponals	7	10) Top chain link fence is loose	from Varido
	11: Stringers	8	Il Heavy rust on sattles	
		Company of the last of the las	12) Stairway rail posts, and pin	
	12. Point Year	4	- suits Main Structure light	el do la
URE		4		190°/-
TRUCTURE	Year	8		10°1.
SUBSTRUCTURE	Year			10°/-
SUBSTRUCTURE	13. Aburments 14. Piers			
s	13. Aburments 14. Piers 15. Slope Protection			
s	13. Aburments 14. Piers 15. \$lope Protection 16. Pavement			
	13. Aburments 14. Piers 15. Slope Protection 16. Pavement 17. Shoulders			
s	Year 13. Aburments 14. Piers 15. Slape Protection 16. Pavement 17. Shoulders 18. Slapes			
s	13. Aburments 14. Piers 15. \$lape Protection 16. Pavement 17. Shoulders 18. Slopes 19. Guard Roll			
E APPROACHES	13. Aburments 14. Piers 15. Slape Protection 16. Pavement 17. Shoulders 18. Slapes 19. Guard Rail 20. Curb and Gutter	S OMMENDA:	Address Sage Nebs	
E APPROACHES	13. Aburments 14. Piers 15. Slape Protection 16. Pavement 17. Shoulders 18. Slapes 19. Guard Roil 20. Curb and Gutter 21. Waterway	S OMMENDA:	TIONS Letter & Paint	

FIELD INSPECTION REPORT

PROJECT #: 33032	STRUCTURE	#: P02	DATE INSPECTED: 08/06/93
LOCATION: Over Cedar @ Mason	Street	INSPECTORS:	B. Beck/A. Grisdale
PROJECT ENGINEER OR REPRESENT	TATIVE:		
SUPPLIER OF COATING SYSTEM:	4 Coat		
PURPOSE: Research Project 73	3 G-197 Ann	ual Inspecti	on
FAILURE TYPES: NO	YES		LOCATION
FADING PEELING BLISTERING RUNS AND SAGS PINPOINT RUST DAMAGED COATING PAINT OVER DEBRIS DEFICIENT PRIMER DEFICIENT TOPCOAT			
EVALUATION: Structure remove Cedar Street.	ed summer o	f 1990, duri	ng reconstruction of
FOLLOW UP NEEDED: Annual ins	spection unt	til project	is closed.
FINAL COMMENTS:			
signature: Bayon D. E	Beck	DATE:	09 / 01 / 93

cc: J. W. Reincke (73 G-197) D. C. Long



EAST ELEVATION

REVISED FIELD INSPECTION REPORT

		T					
PROJECT #: 24011	STRUCTURE	#: P01	DATE INSPECTED: 04/27/94				
LOCATION: Pedestrian Bridge,	Petoskey	INSPECTORS:	E. Phifer & J. Gallihugh				
PROJECT ENGINEER OR REPRESENT	PROJECT ENGINEER OR REPRESENTATIVE:						
SUPPLIER OF COATING SYSTEM: Unknown							
PURPOSE: Inspection of control bridge for G-197.							
		THE PARTY OF THE P					
FAILURE TYPES: NO	YES		LOCATION				
FADING X PEELING	<u> </u>	over galvan	amp where it was painted nizing, it is now				
BLISTERING X RUNS AND SAGS X PINPOINT RUST X PACK RUST X DAMAGED COATING X PAINT OVER DEBRIS X DEFICIENT PRIMER X DEFICIENT TOPCOAT X		without a t	opcoat.				
EVALUATION: The bridge was resustem. There was no notices							
FOLLOW UP NEEDED:		***************************************					
FINAL COMMENTS: Since it has been repainted since October 1993, we will not be able to use this inspection report for the final report.							
signature: Gilinan	- Pluf	DATE:	05 / 18 / 94				

J. W. Reincke (73 G-197) R. E. Nordlund E. M. Phifer cc:

FIELD INSPECTION REPORT

PROJECT #: 24011	STRUCTUR	E #: P01	DATE INSPECTED: 08/04/93			
LOCATION: Over US-31 East Pe	etoskey	INSPECTORS:	B. Beck & J. Beck			
PROJECT ENGINEER OR REPRESENTATIVE:						
SUPPLIER OF COATING SYSTEM:	4 Coat Al	kyd				
PURPOSE: Annual Inspection						
FAILURE TYPES: NO	YES		LOCATION			
FADING	<u> </u>	Entire stru	cture.			
PEELING	X	Randomly ov	er truss & south ramp.			
BLISTERING	X		er truss & south ramp.			
RUNS AND SAGS X						
PINPOINT RUST	X	See evaluat	ion.			
DAMAGED COATING						
PAINT OVER DEBRIS						
DEFICIENT PRIMER						
DEFICIENT TOPCOAT						
EVALUATION: Truss work >50 percent flash rust on exterior, interior <20 percent flash rust. Ten to fifteen percent of grating is rusted. North ramp and support trusses have been recoated.						
FOLLOW UP NEEDED: Evaluate a	again in '	94.	restricted three trades or the state of the			
FINAL COMMENTS: Twenty-six ye system.	ear old pa	int job is ty	pical for 4-Coat alkyd			
signature: Zwo. D. B	ich	DATE:	08 / 09 / 93			

J. W. Reincke (G-197) R. E. Nordlund E. M. Phifer cc:

MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (9/89)

DATE INSPECTED: INSPECTED BY: 4-17-91 NOR 7-14-93 AD

	CATION E LTS	OF	PETO	SKE'	
					9 NEW
2	. ADDITIONAL INS	DEC	てていい	EOL	7-8 GOOD
3	COTTECNI INSOF	- - -	DN F	FATE	RE 4 POOR
4.	PAINT CLASS: _		YEA	R/CC	LOR 67 Alum 3 SERIOUS 2 DR LESS - CRITICAL
	POSTING:				2 DR LESS - CRITICAL
	UNIT	F	RAT	NG	
			93		MATERIAL: SURFACE DECK Expanded APPROACH EXP. JOINT TYPE MIN. OPENING " © C
	1. SURFACE YR. OVERLAY		-		EXP. JOINT TYPE MIN. OPENING " "
	2. DECK	7	7		
	3, EXPANSION JDINTS	_			2. 9 Floor Panels - Rusty - Other areas have
	4. OTHER JOINTS	_	-		
URE	5. SIDEWALK & CURBS	_	-		
RUCT	6. RAILINGS	7	7		
111	7. UTILITIES	_	-		6. Chain Link Fence W/ 3 x3 Box Sect.
. a r	8. BEARING DEVICES		,		for vert. & Diag. members. Hand vail on steps painted Red.
	9. DRAINAGE SYSTEM #	-	-		
	10. STRINGERS P.&H. # 0	7	7	-	10. 4 x 4 Box Sect. Members
	11. PAINT	5	5		One bolted coun. has some part rust. ONE TOP ZAL SWEUMG (TREETITION)
	12. SECTION LOSS	_			11. 10-15) Duevall wast
JRE	13. ABUTMENTS		_	- Control of the Cont	
SUB- RUCTI	14. PIERS	8	4		
rs E	15. SLOPE PROTECTION	_			14. 4x4 Box Sext. Members on Com Boses
ဟ	16. PAVEMENT	_	-	·	N PIER BOTH E COLUMNS RUSTED THRU ON S FA. W GUY WILL LOOSE (BRACKET SLID DOWN)
ACHES	17. SHOULDERS SIDEWALKS	_	-		
APPRO	1B. SLOPES	_	~		
∢	19. GUARO RAIL	-	,		
cs	20. UNDERWATER INSP. (DESCRIBE)		~		
RAUL	21. CHANNEL PROTECT. #61	-	-		RECOMMENDATIONS:
	22. CULVERT (OVER 20') #62		-		Clean & Repaint.
	SI & A # 67	7	5		FIX PIER SEFA
	#58 (/) }	7	17		
	#59 (<i>D</i>)	17	7		- 30 -
	(#60 (/ /)	1	5	- 1	

MICHIGÁN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (3/87)

DATE INSPECTED: INSPECTED BY: 9-11-87 CR3 6-8-89

	BRIDGE NO. PO1- LOCATION & LT DESCRIPTION: SI	FS O Pang	F PE	TOSKE	136 RDWY. WIDTH 5.5 - 2 BUIL: 1987
	T	YPE	STL	TRUS	S THROUGH DESIGN LOAD PED
	. REPAIRS MADE				E 9 NEW 7-8 GOOD 5-6 FAIR
					JIPMENT N 4 MARGINAL D 3 POOR
-			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		2 OR LESS - CRITICAL EXPLANATION OF CONDITIONS
نجبخين	UNIT	ž	ATII 89		MATERIAL SURFACE — DECK EXPANDED APPROACH
	1. SURFACE YR. OVERLAY	-			EXP. JOINT TYPE MIN. OPENING
	2. DECK	8	7		2. 9 Floor Panels very Rusty, numerous other. have some light Rust
	3. EXPANSION JOINTS	-	-	(Millional Market)	
	4. END JOINTS	-	-		
HE	S. CONSTRUCTION JOINTS	8	-		
RHCT	6. SIDEWALK & CURBS	-	1		
SHIPFRST	7. FASCIAS	8	7	,	
5	8. RAILING POSTS	8	7		8,79. CHAIN LINK FENCING W/ 3 × 3 BOX MEMBERS FOR VERTICALS & DIAGONALS. "89" Hand Rail on Steas is 10% Rusted
	9. RAILING PANELS	8	7	washing to the same of the sam	"89" Hand Rail on Steps is 10% Rusted
	10. ORAINAGE SYSTEM	-	-		
	11. STRINGERS P. & H. Nouse	8	7		11. 4 x 4 Box MEMBERS. "B9" One Bolted Connection has Some Pack Rus
	12. PAINT YEAR	6/	5		12. B)% OVERALL LIGHT RUST.
	13. ABUTMENTS	-	-		10 TREAD PANELS ARE RUSTY.
-	14. PIERS	8	8		14. 4" x 4" BOX MEMBERS ON CONC. BASES.
ci in ci	15. SLOPE PROTECTION	-	-		
*****	te. PAVEMENT	-	_		
	17. SHOULDERS SIDEWALKS	-			
APPROACHES	16. SLOPES	-	-		
	19. GUARD RAIL	-			
	ZO. CURB & GUTTER	-	-		
	21. WATERWAY	-		and the state of t	RECOMMENDATIONS:
	22. UTILITIES	-		r delinació unimidiado ma	Clean & Repaint
	23. SI & A NO. 6	78	7	a excurring regimental per-	
	58 0		7		- 31 -

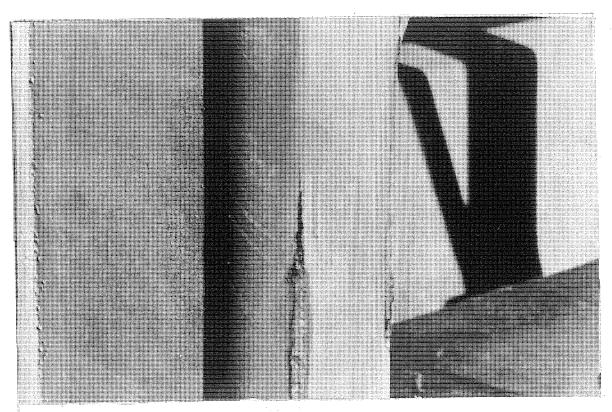


Date Made by 6-16-83 (K) 5-29-85 (K8)

,	497A (1/83)		PEDESTAJAN STR.				
	Location E Description S	ast LTS of pans - 1=Ma	Rouse US-31/4/680	District 4 Buil 67 Legend 9 New 7-8 Good			
1	. Repoirs Made		The state of the s	5-6 Fair 4 Marginal			
2,	Revised Dimensi			3 Poor 2 or Less Critical			
	דואט 	RATING	EXPLANATION OF CONDITIONS	STAIR STORE			
	Wearing Surface		Meterial: Surface Decic CLOSMOSO METAL Approximation Joint Type Minimum Opening	METHOLIC - O			
	2. Deck	8					
	3. Expansion Joints	_					
	4. End Joints	-					
골	5. Construction 5. Joints	8					
SUPERSTRUCTURE	6. Šidewaiks	-					
ERST	7. Curbs						
SUF	8. Foscies	8	9. 110. CHAIN LINK FENCING WITH 3 x 3 18.				
	9. Railing posts	8	9.410. CHAIN LINK FENCING WITH 3 x 3" BO FOR VESTILALS & SINGWALS.	Z MOSES			
	10. Railing Panel	s 8					
	11. Stringers	8	11. 4" x 4" Box Mengers				
	ALUM. 12. Point Year	6/-	12. 0-5% OVERALL LIGHT RUST Since TRED PANELS ARE RUSTY. (9 TR	ED PANELS)			
GRE	13. Abutments	_					
TRUC	14. Piers	8	14. 4" × 4" BOX MEMBERS ON CONKRETE &	Besters.			
SUBS	15. Slope Protectí	on —					
	16. Povement						
CHES	17. Shoulders						
FKOA	18. Slopes	-					
A A	19. Guard Rail						
	20. Curb and Gutte						
	21. Waterway						
M.	MAINTENANCE RECOMMENDATIONS						
	I. # A. #67		Nave				
			22				

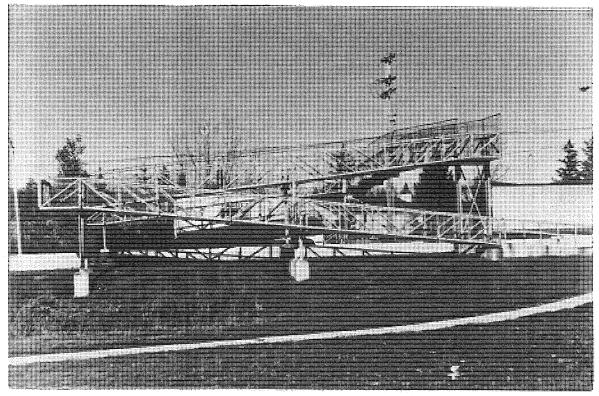


EAST ELEVATION



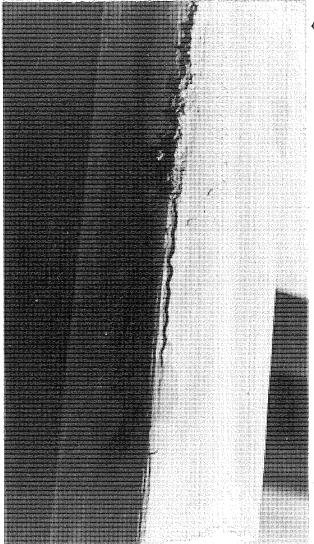
S.W. CORNER, WEST SUPPORT, SOUTH PIER

PO2 - 33043, M-43, PEDESTRIAN AT CLEMEMS



LOOKING NORTH





S.E. CORNER, WEST SUPPORT, SOUTH PIER

PO2 - 33043, M-43 PEDESTRIAN AT CLEMENS

FIELD INSPECTION REPORT

PROJECT #: 33043	STRUCTURE #: PO2		DATE INSPECTED: 08/06/93			
LOCATION: Over Saginaw @ Harr	rison	INSPECTORS:	B. Beck/A. Grisdale			
PROJECT ENGINEER OR REPRESENT	TATIVE:					
SUPPLIER OF COATING SYSTEM:	Topcoated	i w/Epoxy & Ur	ethane Galvanized			
PURPOSE: Research Project 73	3 G-197 Ar	nnual Inspecti	.on			
		······································	· ·			
FAILURE TYPES: NO	YES		LOCATION			
FADING PEELING BLISTERING	Sherman and the same					
RUNS AND SAGS PINPOINT RUST	* *************************************	water the same of				
DAMAGED COATING PAINT OVER DEBRIS	<u>x</u>	Some hittin	q damaqe.			
DEFICIENT PRIMER						
DEFICIENT TOPCOAT						
EVALUATION: The galvanized structure was coated with epoxy and urethane in the summer of 1988.						
FOLLOW UP NEEDED: Annual inspection until project is closed.						
FINAL COMMENTS:						
SIGNATURE:		DATE:	09 / 01 / 93			

J. W. Reincke (73 G-197) D. C. Long cc:

MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (9/89)

DATE INSPECTED:

10.5.97			,
10-5-12		ļ	!
581	1	1	[
ا يسرب	1		i

			7.1	37 60,62 61.	
	RIDGE NO. PO2-3 CATION IN EAS ESCRIPTION: SPAI TYPE	ST LA	NSING	OUTE TEMP I-69 UNDER HARRISON ST 354 RDWYWIDTH 0.0 - 4 5 THROUGH DESIGN LOAD PED	COUNTY INGHAM DISTRICT 8 BUILT 1970 FOUNDATION:
3 .	. KEFAIRS MAUL .			IPMENT	9 NEW 7-8 GOOD 5-6 FAIR
3.	. CRITICAL INSPE	CTION	FEATL	RE	4 POOR
4.	. PAINT CLASS: _	\	/EAR/CO	LOR 1986/Gray	3 SERIOUS 2 OR LESS - CRITICA:
	. POSTING:				
	UNIT	R/	ATING	EXPLANATION OF CONDITIONS	
		92		MATERIAL: SURFACE EXPANDED DECK STEE APPROACH	
	1. SURFACE YR. OVERLAY			EXP. JOINT TYPE MIN. OPENING " @	
	2. DECK	7		2) Square Tube truss with expanded ste	el Floor
	3. EXPANSION JOINTS				***************************************
	4. OTHER JOINTS				
URE	S. SIDEWALK & CURBS	-		6) Soupre tube of Trues Sorve	s as handrail
RUCI	6. RAILINGS	8		on main part with 14" of pipe of on ramps, (Rusty Botts)	on Top of Panels
ERST	7. UTILITIES				
	8. BEARING DEVICES	7			
	9. ORAINAGE SYSTEM #	-		10) Rusty Bolts	
	10. STRINGERS P.&H. #	7		11) 5% or less Rust	
	11. PAINT 1986	7			
	12. SECTION LOSS	1			
==	13. ABUTMENTS			14) W. Column of South Pier support	ing MAI'N SPAN
STRUCT	14. PIERS	6		welded Repair 6" Above well a	to Provious
S	15. SLOPE PROTECTION			SE Corner & 35" Above SW Corn South RAMP column N&S Sever	e map cractic,
ဟ	16. PAVEMENT	-		Map Cracking, North RAMP Colum	- 1 bet
ACHE	17. SHOULDERS SIDEWALKS	7		on Concrete bases	d-Suchans
АРРЯО	18. SLOPES			Posts	
¥	19. GUARD RAIL				
ICS	20. UNDERWATER INSP. (DESCRIBE)				
RAUL	21. CHANNEL PROTECT. #51			RECOMMENDATIONS:	
	22. CULVERT (OVER 20') #62				
	SI & A # 67	6			
	#58 (0)	7			
	#59 (())	7		_ 37 -	
	#60 (()	6	- 2		

MICHIGAN DEPARTMENT OF TRANSPORTATION

BRIDGE INSPECTION REPORT

P2502 (3/87)

DATE INSPECTED: 10-6-88 10-5-90

					NSPECTED BY: A STEEL AND MEN TO THE TOTAL STEEL
	IDGE NO. PO2 COCATION IN I DESCRIPTION: S	-33I EAS PAN YPE	043 T LA S ST	INSING 1 = L TRUS	ROUTE TEMP I-89 UNDER HARRISON ST COUNTY INGHAM DISTRICT 8 354 RDWY. WIDTH 0.0 - 4 BUILT 1970 S THROUGH DESIGN LOAD PED
					E 9 NEW G 7-8 GOOD
2	. ADDITIONAL I	– NSF	ECT	ION EC	JIPMENT E 5-6 FAIR N 4 MARGINAL
3	. CRITICAL INS	PEC	TID	N FEAT	
11	TINU	F	AT	NG	EXPLANATION OF CONDITIONS
********	1. SURFACE	88	1	7	MATERIAL: SURFACE Expanded DECK Stee APPROACH SERVICE MIN. OPENING " & O
	YR. OVERLAY	-	_		EXP. JUINT 1776 WIN. OPENING F
	2. DECK	8	8		2. Sq tube trus with expanded steel floor
	3. EXPANSION STNIOL	-	-		
	4. END JOINTS	-			
JRE TRE	S. CONSTRUCTION JOINTS	-	_		
RUCTI	6. SIDEWALK & CURBS	-	_		
ERST	1	-			
SUP	S. RAILING POSTS	_			
ž.	. RAILING I PANELS	8	8		9. Is, tule of truss serves as handrail on
	10. DRAINAGE SYSTEM	\ \	_		main part with 1/a" p pipe on top of panels on ramps
	11. STRINGERS	0	8		
		7/	7/		
	12. PAINTGRAY YEAR 1986	Ž	7(
TUR	13. ABUTMENTS	_			14. W. Col of Sifier supporting main span
₽	14. PIERS	6	6		is cracked along and extending into previous
SUB	15. SLOPE PROTECTION		_		6" above weld and I" below weld at SE corner 312" above at S.W. Corner
	15. PAVEMENT	_			Column are welded steel posts and I section.
	17. SHOULDERS SIDEWALKS	-	_		on conc bases
ES	18. SLOPES	_			
APPROACHE	19. GUARD RAIL	-			
	20. CURB & GUTTER	_			
	21. WATERWAY	_			RECOMMENDATIONS:
	22. UTILITIES	-	,,,,,,,,,,		
	23. SI & A NO. 67	7	6		
			/		



Dorectory of Made by 111-13-84 Section 111-111-1111

	Location In E Decaription _{s (2)} Span	ast Lans s - l=Ma	Route 188 em Under 150 HARRISON County Ingham District 8 ing 169 remp PED. CHARRISON Built 170 in; Type - STT; Rd Width - None; Design Load - PED; Legend (1884)			
	Horz	CL72	R; Vert Clear - 17 1" New 7-8 Good Fair Clear - 17 1" New 7-8			
		NIEU, CE	4 Marginal Poor			
2.	Revised Dimensions	T D (TO)C	2 or Less Critical			
	Tואט	RATING	EXPLANATION OF CONDITIONS Meterial: Surface Dack EXPANDED METACApproach			
•	Wearing Surface		Merwiel: Surface Dack EXPANDED METACApproach Expansion Joint Type Minimum Opening			
	2. Deck	В	2. SO TUBE TRUSS W/ EXPANDED HETAL FLOOR			
	Expension 3. Joints		muque por escape apple.			
	4. End Joints					
URE .	Construction 5. Joints					
RUCT	6. Sidewolks					
PERST	7. Curbs "	. —				
· sup	8. Fascios	. — .				
	S. Railing posts	8.	9,10. SO. TUBE OF TRUSS SERVES AS HANDAIL ON MAIN PART. 1"4" & PIPE ON TOP OF			
	10. Rolling Panels	6	PANELS ON RAMPS. WESTERS ON RAMPS.			
	11. Stringers	iyar-	THE SHE BUILD WENTER.			
	12. Point GRAY Year 128 E	E	WHILL BURNOW TO TO THE COLUMN			
URE	13. Abutments					
TRUC	14. Piers	6	17. COLUMNS ARE WELDED STEEL POITS & I SECTIONS ON CONC. BASES.			
SUBS	15_Slope Protection		W. COLUMN OF S. PIER SUPPORTING MAIN			
	16. Pavement		SPAN IS CRACKED BLOWG & EXTENDING INTO PREVIOUS WELD REPAIR. 6"ABOVE WELD & 3" BELDW WELD AT SE COLUER			
CHES	17. Shoulders		& 312" ABOVE AT SN CORVER			
PPROACHE	18. Slopes					
¥	19. Goard Rail	-				
	20. Curb and Guiter					
, betterm	21. Waterway					
Ж	MAINTENANCE RECOMMENDATIONS REPORT COLORES CALVES					
	ITEM 6	7-16	7 sommer from the same			
			(SCHOOL DISTRICT RESPONSIBILITY)			
*******	*		- 39 -			